

Document number: 61.310.100

Document title: UFM Manager User Manual

Scope: ISO 9001:2015 §7.5 Documented information

Additional Information (when applicable):

This document is relevant for UFM Manager V3.0.0.

Document number changed from 61.120.100 to 61.310.100 due to introduction of new numbering system.

C	2019.06.07	Updated for release V3.0.0	MASO	AK	ST	MB	NB
B	2017.10.20	Update of content	MASO	MR	-	MM	MB
A	2017.08.24	Issued for Fluenta release	CS	MR/NB	MP	MM	MB
Rev. index	Issue date	Reason for issue	Author	Review	Review	Review by QA	Approved
Replacement for:						Total pages: 57	
Fluenta source doc. (for translations):							

TABLE OF CONTENTS

1. Purpose	4
2. Definitions	4
3. Responsibility	4
4. Abbreviations	4
5. Handling User controls	5
5.1 Communication Controls	5
5.2 Text Boxes	5
5.3 Combo Boxes	6
5.4 Toggle Buttons	6
5.5 Refreshing Values	6
5.6 Menus and Sub-Menus	8
5.7 Live Data Panel	8
6. Getting Started	9
6.1 Creating a New User Account	10
6.2 Login	10
7. Dashboard	12
7.1 FGM160	12
7.2 FGM260	13
7.3 Alarms	13
8. 10 Day totalizers	14
8.1 Save 10 Day Totalizers	14
9. System Configuration	16
9.1 FGM 160	16
9.2 FGM 260	17
9.3 Setting and synchronizing the instrument time	17
9.4 Changing Units	18
9.5 Calculation Parameters	18
9.6 System Configuration	18
9.7 Import Settings	19
10. Input Configuration	20
10.1 Pressure and Temperature Inputs	20
11. Modbus Configuration	22
12. Analogue Outputs	23
12.1 Output Setup	24
12.2 Test Value	24
13. Other Outputs	26
13.1 Pulse Output	26
13.1.1 Pulse Setup	27
13.2 Frequency Output	27
13.2.1 Frequency Setup	27
13.3 HART Output	28
13.4 HART Output Setup	29

14.	Flowmeter Alarms	30
14.1	FGM160	30
14.2	FGM260	31
15.	Graphs and Live Data	32
15.1	FGM 160	32
15.2	FGM 260	32
15.3	Signal Panels	33
15.3.1	Basic Operations	34
15.3.2	Advanced Options and Parameters	34
15.4	Live Data Panel	35
15.4.1	Basic Options	36
15.4.2	Advanced Options and Parameters	36
16.	Data Logging	37
16.1	Logging	38
16.2	Configuration and History	39
16.3	Register Read/Write	40
17.	Calculation Check	41
18.	Transit Times	42
19.	Ultrasound Setup	43
19.1	FGM 160	43
19.2	FGM 260	44
20.	Transducer Setup	45
20.1	FGM160	45
20.2	FGM 260	46
20.3	Serial Numbers	46
20.4	Transit Time Delays	47
21.	Zero Point Calibration	48
21.1	FGM 160	48
21.2	FGM 260	49
21.3	Measured TD Distance	50
21.4	Calibration Offset	50
22.	Firmware Update	51
22.1	Upload Setup	51
23.	Mechanical Setup	53
23.1	FGM 160	53
23.2	FGM 260	54
23.3	Pipe ID	54
23.4	Ultrasonic Path Angle	54
23.5	Theoretical Transducer Distance	55
23.6	Measured Transducer Distance	55
24.	Dual Path Configuration	56
24.1	System Configuration	56
24.2	Copy Configuration of Ch1 to Ch2	56
24.3	Tip-to-Tip Distance Calculator	57

1. Purpose

UFM Manager is a software suite which facilitates the setup and management of the Fluenta FGM 160 and FGM 260 flare gas meters. This document gives comprehensive instructions for the use of this software, including access levels only available to Fluenta and to Fluenta-trained partners. This manual should be read in conjunction with the FGM 160/260 operating instructions, available from Fluenta with document control number 72.160.601.

This document is relevant for UFM Manager V3.0.0.

2. Definitions

Transducer	A ultrasonic sensor that converts one type of energy or signal into another.
FGM 160	Flare gas meter supporting a single ultrasonic path
FGM 260	Flare gas meter supporting a dual ultrasonic path

3. Responsibility

The Fluenta Design and Development (D&D) Department is responsible for writing this document and for keeping it up to date.

The D&D Department together with the Marketing and Service departments are responsible for controlling information in this document and providing customer feedback to ensure continuous improvement.

4. Abbreviations

FGM	Flare Gas meter
UFM	Ultrasonic Flare Meter
TD	Transducer
VOS	Velocity of Sound
ID	Internal Diameter

5. Handling User controls

UFM Manager sends all values to a FGM meter using a “write-read” system. When UFM Manager makes a setting change on a FGM, it writes new data to the meter. That data is immediately read back by UFM Manager and the new value is displayed. If the write command was successful, then UFM Manager will display the new setting. Should the write command have been unsuccessful, UFM Manager will not update the data and continue to display the previous value.

5.1 Communication Controls

Communication controls allow you to monitor and manage UFM Manager communication with a FGM. There are four distinct communication states as follows:

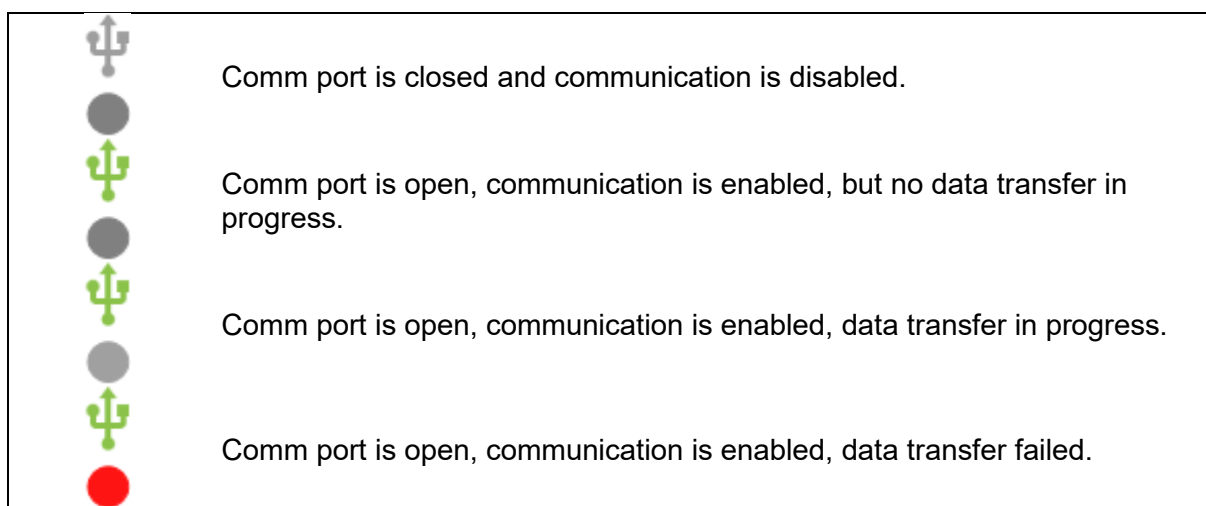


Figure 1: *Communication states.*

Communication statistics are displayed at the bottom of the main window. This includes information on data packets sent, packets which failed to deliver, and a percentage delivery success rate.

Packets: 76
Failed packets: 0
Communication quality: 100%

Figure 2: *Communication statistics.*

5.2 Text Boxes

In UFM Manager, text boxes are used mostly for writing values to meter registers or displaying read-back values. The currently selected text box (known as the active box) is highlighted in green, as shown below:

Installation

Installation

A screenshot of a web interface showing two text input fields. The first field is labeled 'Installation' and contains a vertical cursor. The second field is also labeled 'Installation' and is underlined in green, indicating it is the active field.

Figure 3: Text boxes, showing the active box underlined in green.

Users can interact with text boxes by entering desired values. **All changes must be confirmed by pressing the “Enter” key whilst the text box is marked as active.** Until “Enter” is pressed, the command will not be sent to the FGM.

5.3 Combo Boxes

Another way of interacting with FGMs via UFM Manager is by using Combo Boxes. Combo boxes allow you to select a value from a list of pre-existing options

A screenshot of a combo box. The label 'Averaging' is on the left. The dropdown menu is open, showing four options: 'None', 'Weak', 'Medium', and 'Strong'. The 'Weak' option is highlighted with a dark background.

Figure 4: A combo box, showing three options.

By clicking arrow on the combo box, a drop-down list will appear. To select a value, click on the option, the drop-down list will close and UFM Manager will send new value to the FGM. Another way to use combo boxes is by using the “Tab” key on your keyboard until the combo box is selected. Using the Up/Down arrow keys, choose your desired option and **confirm your choice by pressing the “Enter” key on your keyboard.**

5.4 Toggle Buttons

Toggle buttons have two states and are typically used for representing FGM options which can either be enabled or disabled.

A screenshot showing two toggle buttons. The top button is labeled 'Enable calculation check:' and is in the 'off' state (white circle). The bottom button is also labeled 'Enable calculation check:' and is in the 'on' state (green circle).

Figure 5: The toggle button for calculation check, showing off (top) and on (bottom) states.

You can change the state of a toggle button by clicking on it. The new value will be automatically sent to the FGM.

5.5 Refreshing Values

Refreshing values forces UFM Manager to update all data fields, ensuring that the latest configuration is displayed. There are two methods of doing this

Method 1:

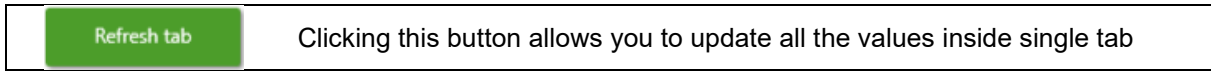


Figure 6: *The Refresh tab button.*

Method 2:

This option allows you to update **all** the values from the meter.

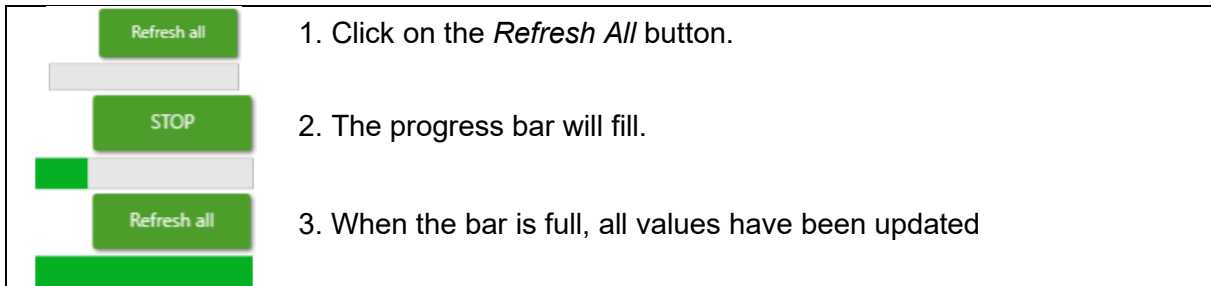


Figure 7: *The "Refresh all" button functionality.*

Once this process is complete, you will see one of two messages:

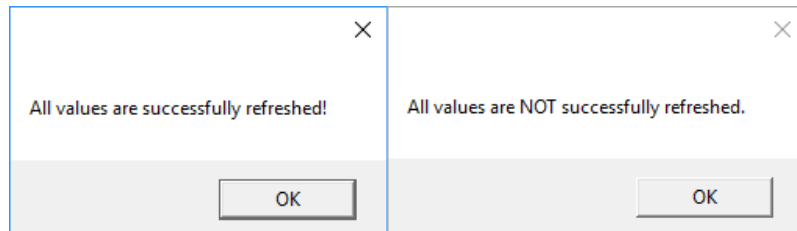


Figure 8: *System messages, showing successful and unsuccessful execution of the "Refresh all" command.*

5.6 Menus and Sub-Menus

There are six different menus displayed to the left of the main window. These menus are used to navigate through UFM Manager.

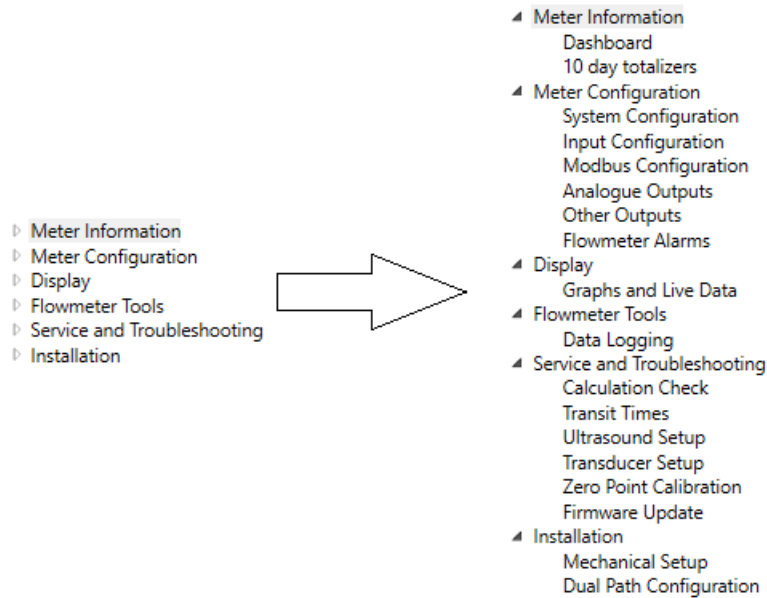


Figure 9: UFM Manager menu overview.

Drop down sub-menus will appear when you click on the grey triangle to the left of the title, or when you double-click on the title.

5.7 Live Data Panel

To see the live data panel, click the *Play* logo. The panel will display live data values for the following parameters: Flow velocity, Actual Volume Flow, Standard Volume Flow, Mass Flow, Velocity Of Sound, Density, Pressure, Temperature, Totalized Standard Volume, Totalized Actual Volume and Totalized Mass.

	0.457	m/s	136.38	m³/h	138.67	Sm³/h	6073.61	kg/h	16581.09	kg	
	Velocity		Act Volume Flow		Std Volume Flow		Mass Flow		Total Mass		
41.33	m/s	44.53	kg/m³	101.3000	kPaA	20.00	° Celsius	15448.91	m³	15708.53	Sm³
VOS	Density		Pressure		Temperature		Total Act Volume		Total Std Volume		

Figure 10: The live data panel; the "play" logo is shown top-left.

When the *Pause* logo is displayed, the FGM is polling and will update according to the update rate. When the Play logo is seen, this means that the FGM is not polling. User can switch between both states by clicking on the Play/Pause button.

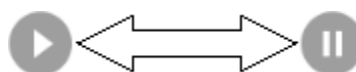


Figure 11: The "Play" and "Pause" icons.

6. Getting Started

Upon opening UFM Manager, you will begin at the home screen.

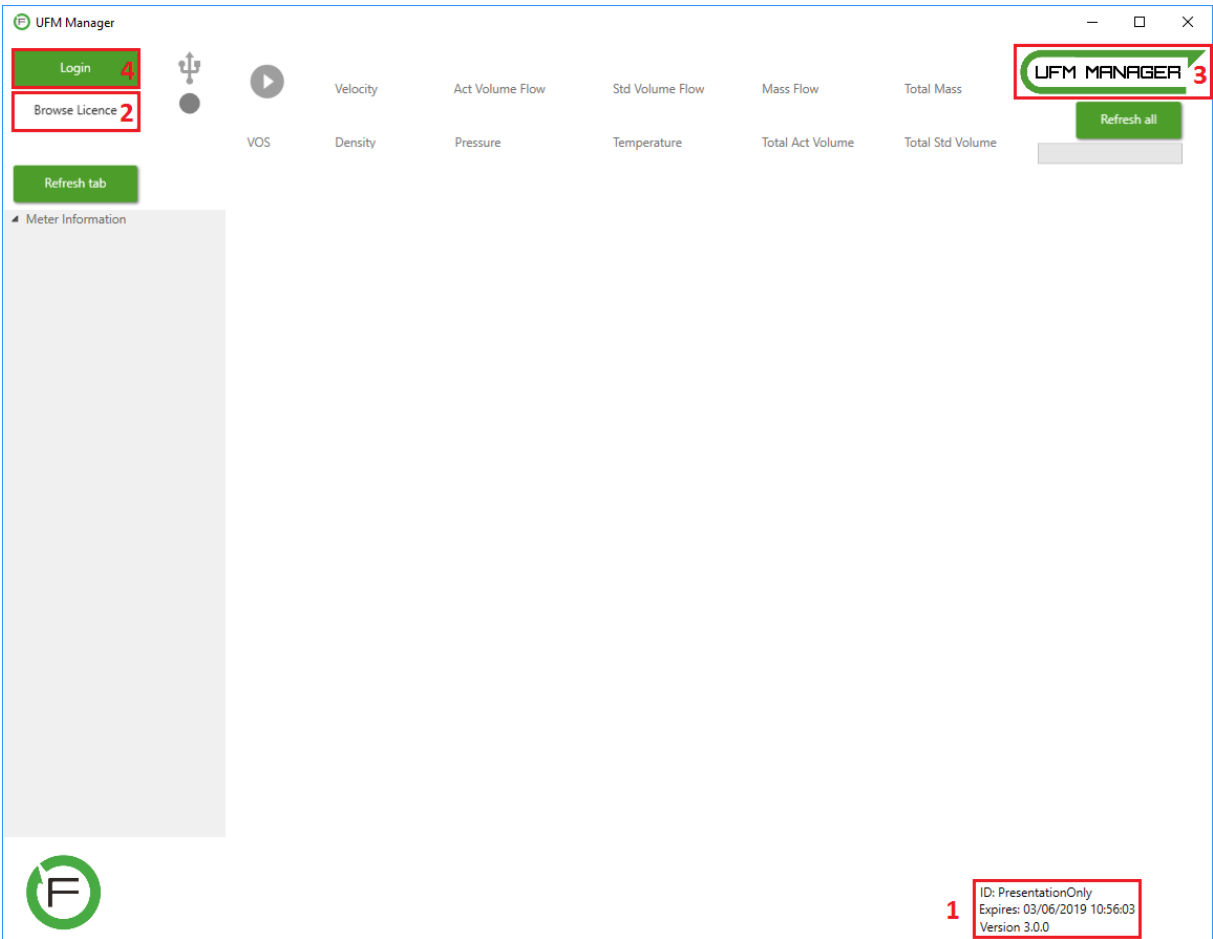


Figure 12. The UFM Manager home screen.

The field marked ‘1’ in Figure 12 displays ID and software version information along with the expiry date for the software licence. If the ID field is truncated by the display, hover over it with your mouse cursor to display the full name.

To update your software licence, use the “Browse License” button marked ‘2’ in Figure 12. This will open file explorer, as depicted in Figure 13. Select the new licence file, click open and the new licence will be applied.

Name	Date modified	Type	Size
.config	05/03/2019 10:56	File folder	
app-publish	05/03/2019 11:13	File folder	
licenseFile.xml	05/03/2019 10:56	XML Document	2 KB
LiveCharts.Wpf.xml	13/09/2018 09:18	XML Document	172 KB
LiveCharts.xml	13/09/2018 09:18	XML Document	216 KB

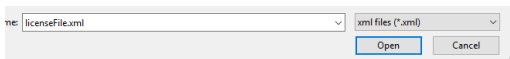
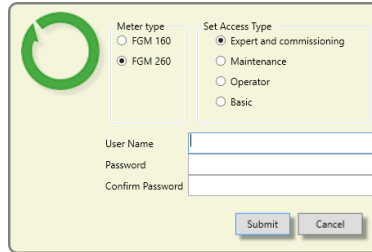


Figure 13: The license file browser screen.

6.1 Creating a New User Account

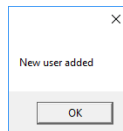
To create new user account, click the logo in the top right corner of the home screen (marked as '3' in *Figure 12*). A dialogue window will appear, as shown in *Figure 14*.



The dialogue window for creating a new user account. It features a green circular logo on the left. On the right, there are two sections: 'Meter type' with radio buttons for 'FGM 160' and 'FGM 260' (the latter is selected), and 'Set Access Type' with radio buttons for 'Expert and commissioning' (selected), 'Maintenance', 'Operator', and 'Basic'. Below these are three text input fields labeled 'User Name', 'Password', and 'Confirm Password'. At the bottom right are 'Submit' and 'Cancel' buttons.

Figure 14: New user account dialogue.

To create a user account, first choose the *Meter Type* (FGM160 or FGM260). Then, according to your license level, choose suitable account *Access Type*. Finally, you should enter user credentials (*User Name* and *Password*) make sure that both *Password* and *Confirm Password* field are filled with the same value. If fields are correctly filled, you should see the message as shown in *Figure 15*. If any fields have been incorrectly filled, you will receive an error message explaining how to proceed.

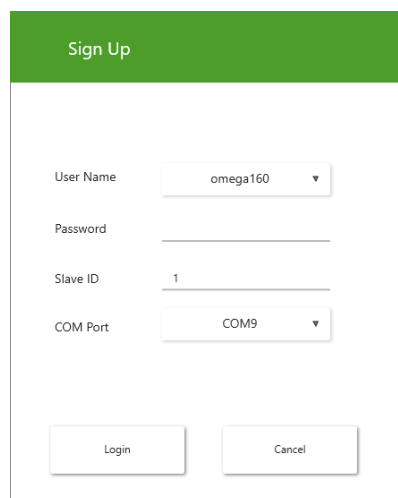


A small message box titled 'New user added' with an 'OK' button at the bottom.

Figure 15: New user added message.

6.2 Login

To log in press the "Login" button marked as '4' in *Figure 12*. You should see the following dialog window:



The 'Sign Up' dialog window. It has a green header bar with the text 'Sign Up'. Below the header are four fields: 'User Name' (a dropdown menu showing 'omega160'), 'Password' (a text input field), 'Slave ID' (a text input field showing '1'), and 'COM Port' (a dropdown menu showing 'COM9'). At the bottom are 'Login' and 'Cancel' buttons.

Figure 16: The Sign Up box.

Once the user account has been successfully created, it can be selected from the combo box "User Name". Enter your chosen password then choose slave ID (MODBUS device address). The default slave ID is 1. Finally, choose the correct communication port. The COM port is determined during the installation of USB to RS485 converter software. Information about com port settings can be found in Windows device manager.

After clicking the Login button, UFM Manager will check if both the address and communication port were selected correctly. When the user is successfully logged in, the window will close and the software will present the dashboard view.

7. Dashboard

7.1 FGM160

The FGM 160 dashboard displays the following data:

- Serial Number (read only);
- User logged in (read only);
- Company;
- Installation;
- Tag number;
- Description;
- Pipe internal diameter (read only);
- Theoretical transducer distance (read only);
- Meter Alarms (read only).

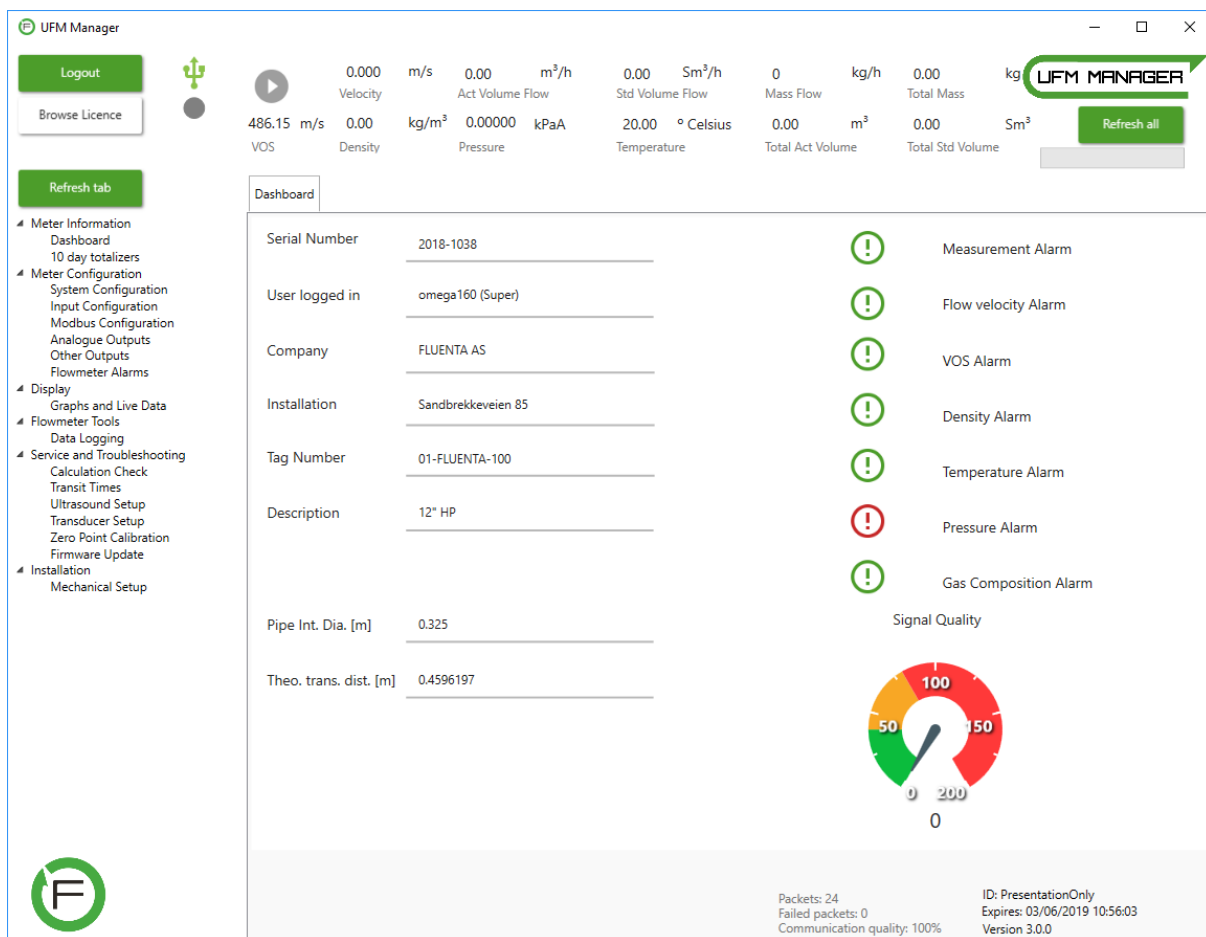


Figure 17: The FGM 160 dashboard.

7.2 FGM260

The FGM 260 dashboard displays the following data:

- Serial Number (read only);
- User logged in (read only);
- Company;
- Installation;
- Tag number;
- Description;
- Pipe internal diameter System 1 and System 2 (read only);
- Theoretical transducer distance System 1 and System 2 (read only);
- Meter Alarms (read only);
- Signal Quality System 1 and System 2 (read only) - values can be refreshed independently by double clicking the chart or displayed value.

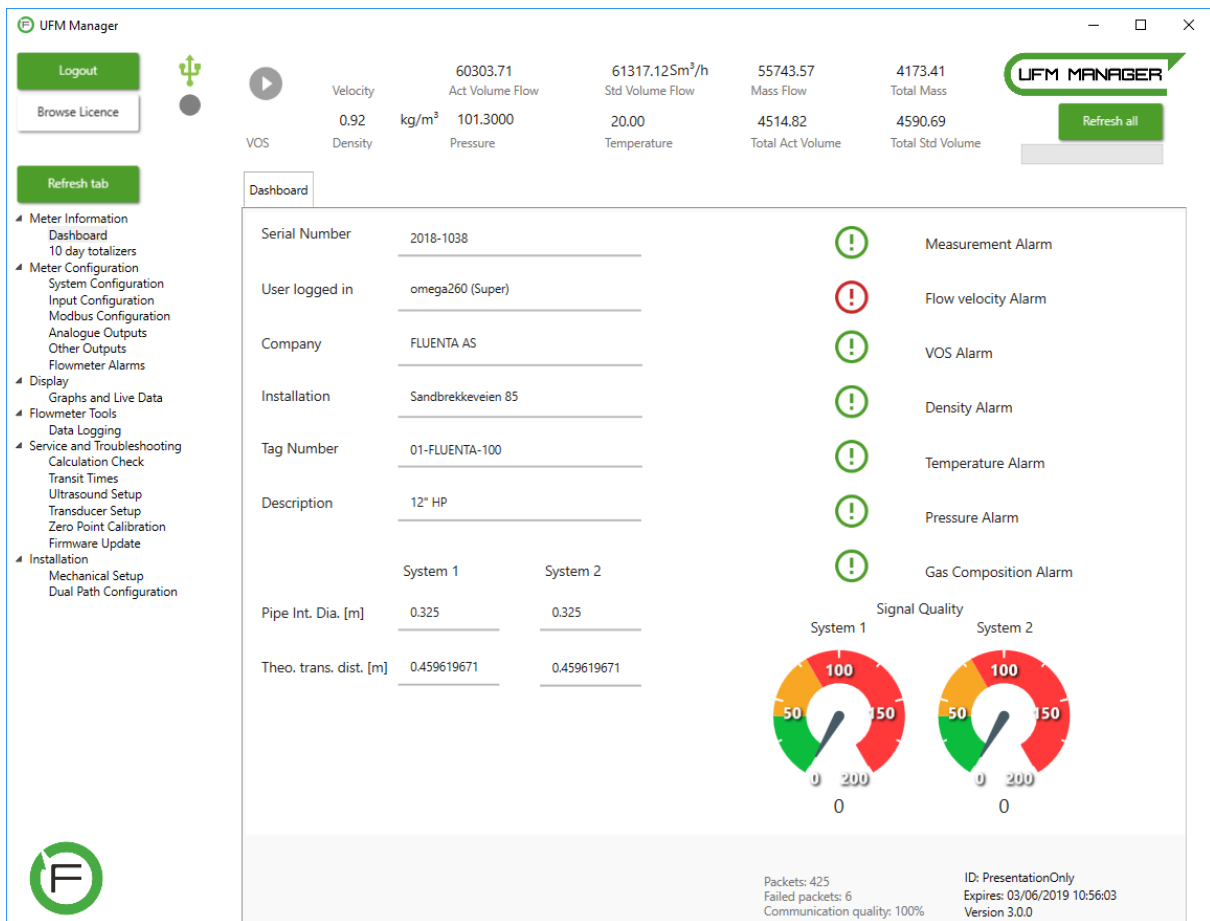


Figure 18: The FGM 260 dashboard.

7.3 Alarms

A green exclamation mark means that the value is within the limits. A red exclamation mark means that the value is outside the limits. If the exclamation mark is red, check the alarm ranges under the flow meter alarms sub-menu.



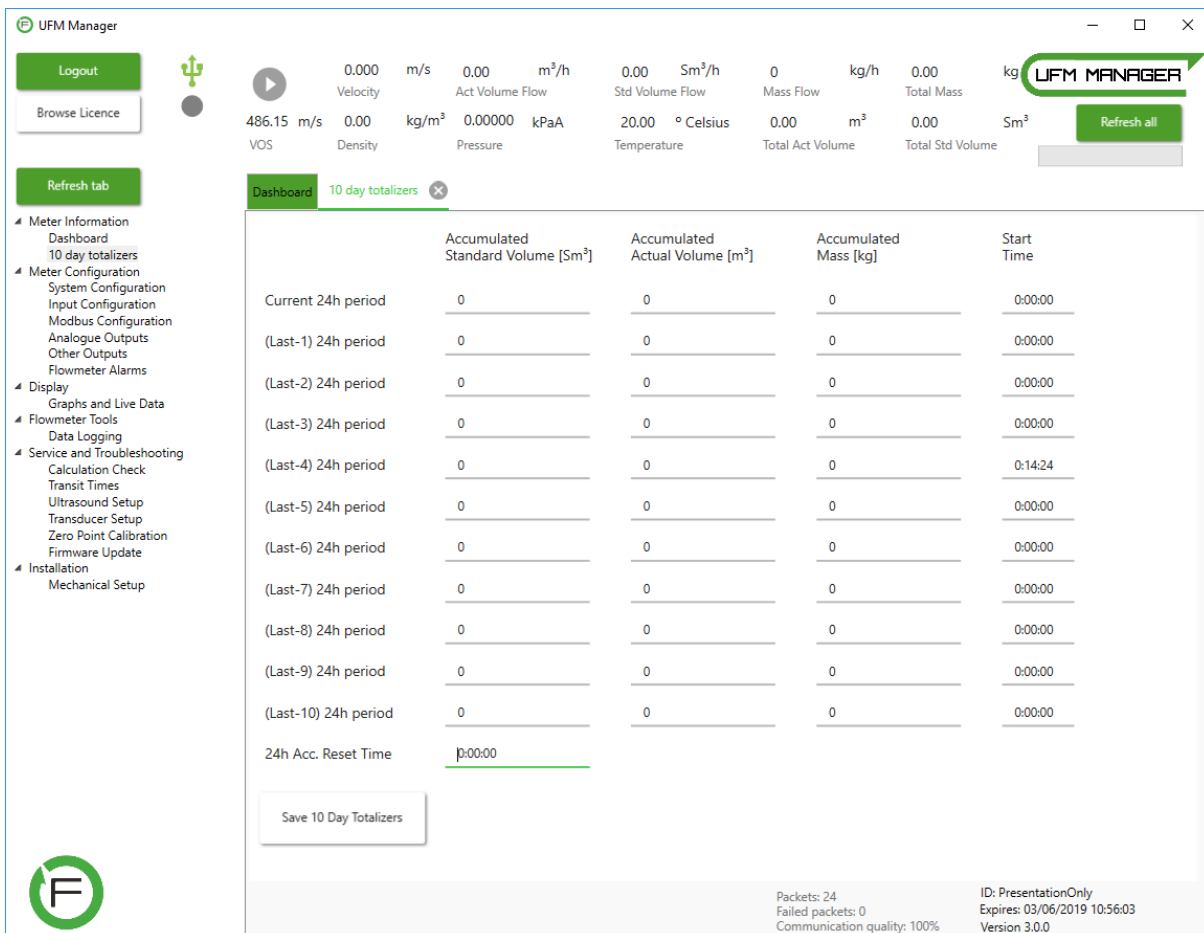
Flow velocity Alarm

Flow velocity Alarm

Figure 19: Examples of alarms.

8. 10 Day totalizers

The 10 day totalizers tab displays information about accumulated standard volume, actual volume and mass. The start time of each 24 hour period is also displayed. Users can change the 24 hour accumulation reset time.



UFM Manager

Logout | Browse Licence | Refresh tab

486.15 m/s Velocity | 0.00 kg/m³ Density | 0.00 m³/h Act Volume Flow | 0.00000 kPaA Pressure | 20.00 °Celsius Temperature | 0.00 Sm³/h Std Volume Flow | 0 Mass Flow | 0.00 kg/h Mass Flow | 0.00 Total Mass | 0.00 m³ Total Act Volume | 0.00 Sm³ Total Std Volume

10 day totalizers

	Accumulated Standard Volume [Sm³]	Accumulated Actual Volume [m³]	Accumulated Mass [kg]	Start Time
Current 24h period	0	0	0	0:00:00
(Last-1) 24h period	0	0	0	0:00:00
(Last-2) 24h period	0	0	0	0:00:00
(Last-3) 24h period	0	0	0	0:00:00
(Last-4) 24h period	0	0	0	0:14:24
(Last-5) 24h period	0	0	0	0:00:00
(Last-6) 24h period	0	0	0	0:00:00
(Last-7) 24h period	0	0	0	0:00:00
(Last-8) 24h period	0	0	0	0:00:00
(Last-9) 24h period	0	0	0	0:00:00
(Last-10) 24h period	0	0	0	0:00:00
24h Acc. Reset Time	0:00:00			

Save 10 Day Totalizers

Packets: 24
Failed packets: 0
Communication quality: 100%

ID: PresentationOnly
Expires: 03/06/2019 10:56:03
Version 3.0.0

Figure 20: The 10 day totalizers tab.

8.1 Save 10 Day Totalizers

To save the 10-day totalizers to a file, simply click the **Save 10-Day Totalizers** button. UFM Manager will begin to collect and save totalizers into a file. When it finishes, following message will be displayed:

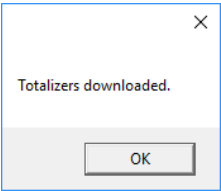


Figure 21: Totalizers downloaded message.

Acknowledge the message by clicking OK. A data file with .csv extension will then open, containing totalizer data.

	A	B	C	D	E	F
1	Date:	20190305_032916PM				
2	Serial No	2018-1038				
3	Tag	01-FLUENTA-100				
4	Total Stand	15813.78				
5	Total Actua	15552.42				
6	Total Mass	21190.84				
7		Accumulate	Accumulate	Accumulate	Start time	
8	Current 24h	45924.62	46193.23	60305.03	00:00:00	
9	(Last-1) 24h	0	0	0	00:00:00	
10	(Last-2) 24h	0	0	0	00:00:00	
11	(Last-3) 24h	0	0	0	00:00:00	
12	(Last-4) 24h	0	0	0	00:00:00	
13	(Last-5) 24h	0	0	0	00:14:24	
14	(Last-6) 24h	0	0	0	00:00:00	
15	(Last-7) 24h	0	0	0	00:00:00	
16	(Last-8) 24h	0	0	0	00:00:00	
17	(Last-9) 24h	0	0	0	00:00:00	
18	(Last-10) 24h	0	0	0	00:00:00	

Figure 22: Example totalizer data.

If file fails to open, it can be found in the UFM Manager working directory, in folder called _config.

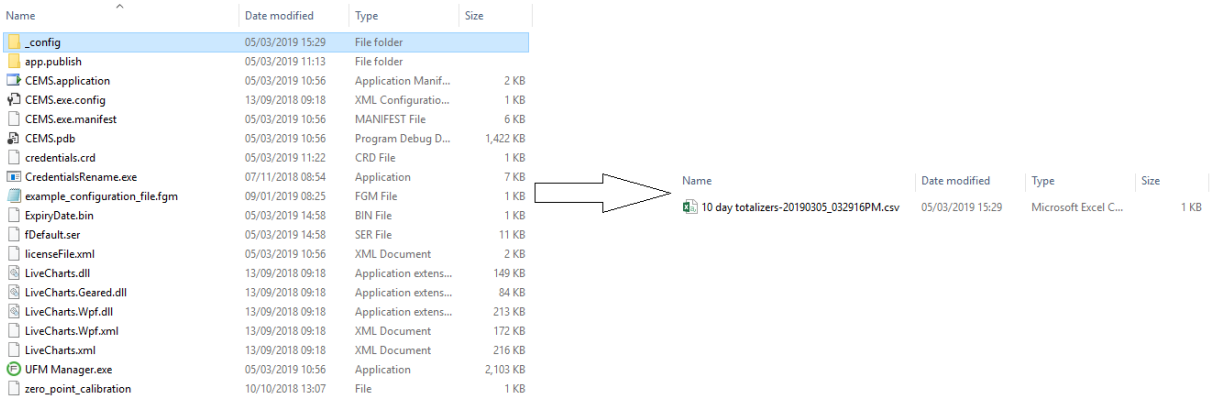


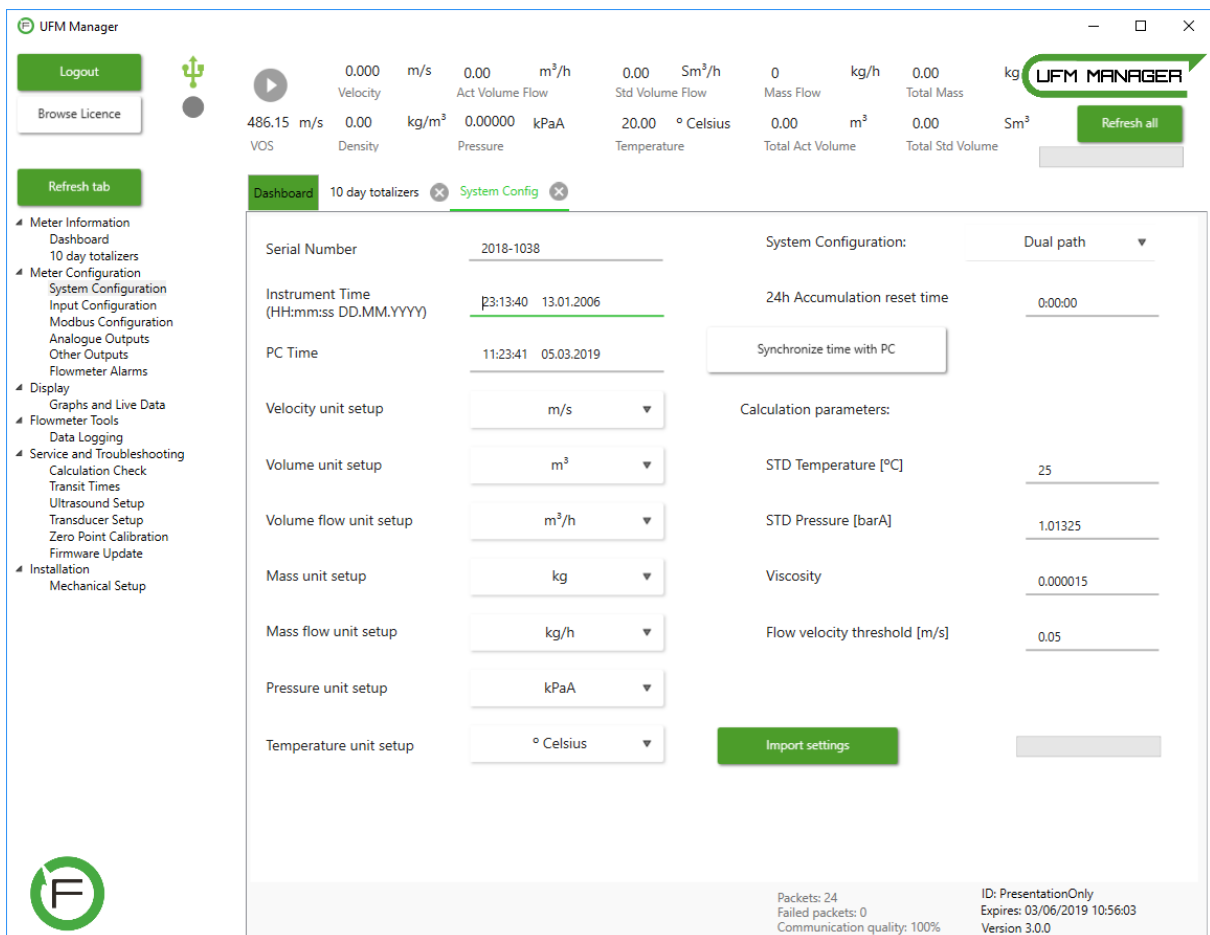
Figure 23: UFM Manager folder structure, showing the _config folder.

9. System Configuration

The system configuration tab allows users to:

- Change the flow meter time or synchronize it with PC Time;
- Change the system configuration;
- Change the 24h accumulation reset time;
- Change the measurement units;
- Change the calculation parameters;
- Import register settings from a file.

9.1 FGM 160



UFM Manager

Logout

Browse Licence

Refresh tab

Dashboard 10 day totalizers System Config

Serial Number: 2018-1038

Instrument Time (HH:mm:ss DD.MM.YYYY): 13:13:40 13.01.2006

PC Time: 11:23:41 05.03.2019

System Configuration: Dual path

24h Accumulation reset time: 0:00:00

Synchronize time with PC

Velocity unit setup: m/s

Volume unit setup: m³

Volume flow unit setup: m³/h

Mass unit setup: kg

Mass flow unit setup: kg/h

Pressure unit setup: kPaA

Temperature unit setup: ° Celsius

Calculation parameters:

STD Temperature [°C]: 25

STD Pressure [barA]: 1.01325

Viscosity: 0.000015

Flow velocity threshold [m/s]: 0.05

Import settings

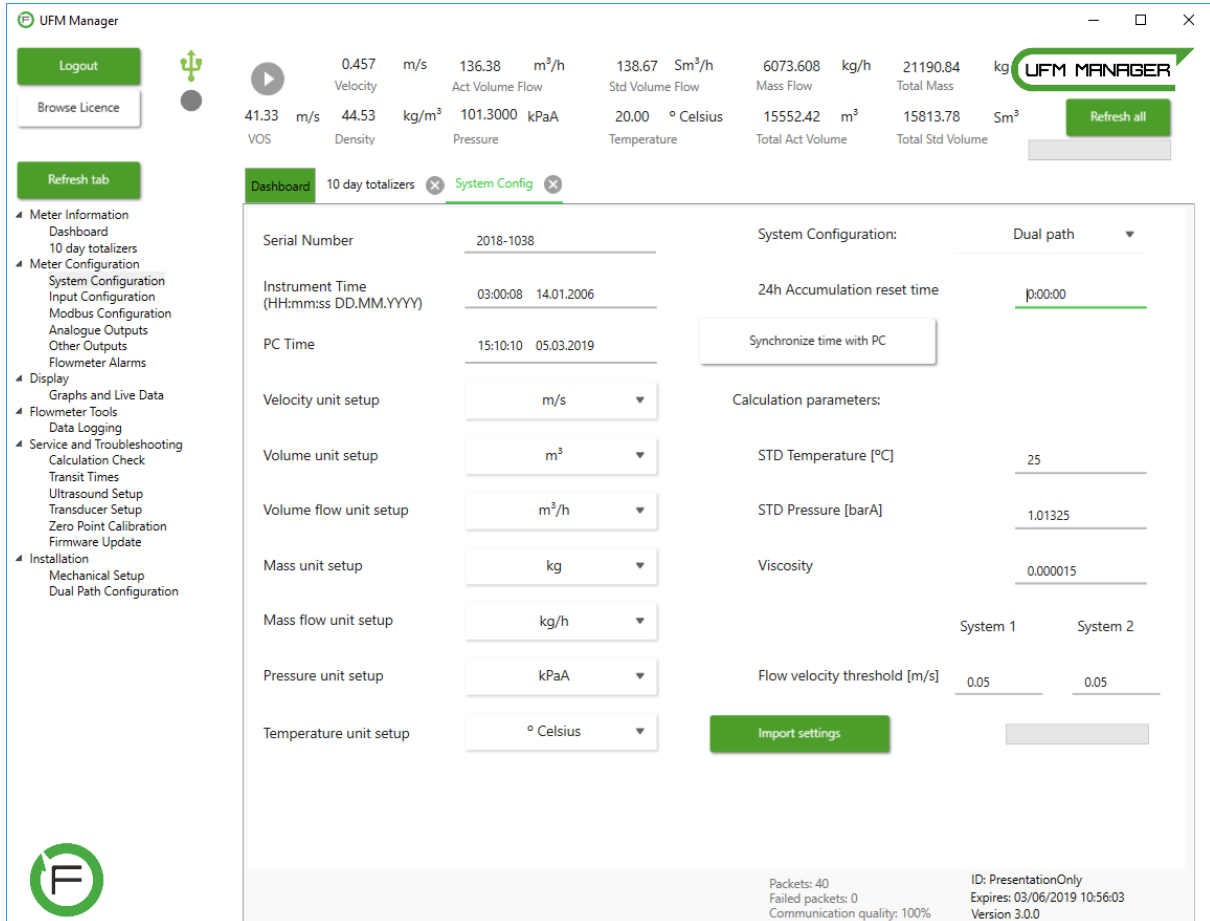
Packets: 24
Failed packets: 0
Communication quality: 100%

ID: PresentationOnly
Expires: 03/06/2019 10:56:03
Version 3.0.0

Figure 24: The FGM 160 system configuration tab.

9.2 FGM 260

The only difference between the FGM 160 and FGM 260 system configuration tabs is the ability to set a flow velocity threshold value for both systems in the FGM 260 version. All other instructions apply both to the FGM 160 and to the FGM 260.



UFM Manager

Logout | Browse Licence | Refresh all

0.457 m/s 136.38 m³/h 138.67 Sm³/h 6073.608 kg/h 21190.84 kg
 Velocity Act Volume Flow Std Volume Flow Mass Flow Total Mass
 41.33 m/s 44.53 kg/m³ 101.3000 kPa 20.00 ° Celsius 15552.42 m³ 15813.78 Sm³
 VOS Density Pressure Temperature Total Act Volume Total Std Volume

Dashboard 10 day totalizers **System Config**

System Configuration: Dual path

Serial Number: 2018-1038

Instrument Time (HH:mm:ss DD.MM.YYYY): 03:00:08 14.01.2006

PC Time: 15:10:10 05.03.2019

Synchronize time with PC

Velocity unit setup: m/s

Volume unit setup: m³

Volume flow unit setup: m³/h

Mass unit setup: kg

Mass flow unit setup: kg/h

Pressure unit setup: kPaA

Temperature unit setup: ° Celsius

24h Accumulation reset time: 0:00:00

Calculation parameters:

STD Temperature [°C]: 25

STD Pressure [barA]: 1.01325

Viscosity: 0.000015

Flow velocity threshold [m/s]: System 1: 0.05 System 2: 0.05

Import settings

Packets: 40
 Failed packets: 0
 Communication quality: 100%

ID: PresentationOnly
 Expires: 03/06/2019 10:56:03
 Version 3.0.0

Figure 25: The FGM 160 system configuration tab.

9.3 Setting and synchronizing the instrument time

To set the instrument time, the user must enter the desired value in the specified format:

Instrument Time (HH:mm:ss DD.MM.YYYY) 03:00:08 14.01.2006

PC Time 15:10:10 05.03.2019

Synchronize time with PC

Figure 26: Setting the instrument time.

The instrument time can be quickly and simply synchronized to the time on the PC by clicking the *Synchronize time with PC* button as shown in Figure 26.

9.4 Changing Units

The user can change measurement units by selecting the desired values in the combo boxes, as shown in

Velocity unit setup	m/s	↔	Velocity unit setup	ft/s
Volume unit setup	m³		Volume unit setup	MMCF
Volume flow unit setup	m³/h		Volume flow unit setup	MMCFD
Mass unit setup	kg		Mass unit setup	lbs
Mass flow unit setup	kg/h		Mass flow unit setup	lbs/h
Pressure unit setup	kPaA		Pressure unit setup	BarA
Temperature unit setup	° Celsius		Temperature unit setup	° Fahrenheit

Figure 27: Units of measurement, showing some of the available units.

9.5 Calculation Parameters

Gas flow calculation (e.g. for the calculation of gas flow in m³/hr) parameters can be set by the user:

Calculation parameters:

STD Temperature [°C]	25
STD Pressure [barA]	1.01325
Viscosity	0.000015
Flow velocity threshold [m/s]	0.05

Figure 28: Calculation parameters.

The user can also select a flow velocity threshold. If the measured flow velocity drops below this threshold, the system will display a flow velocity of zero.

9.6 System Configuration

System Configuration:

Single system(ch1)

Single system(ch2)

Dual path

Double/Twin

Figure 29: The system configuration combo box.

The FGM can have one of four different configurations:

- Single system(ch1) – This is the appropriate setting for an FGM 160 meter. This configuration uses a single pair of transducers for the measurement of flow.
- Single system(ch2) – this configuration is not currently supported.
- Dual path – This is the appropriate setting for an FGM 260 meter. This configuration uses two pairs of transducers for the measurement of flow, resulting in higher accuracy and/or redundancy of measurement.
- Double/Twin – this configuration is not currently supported.

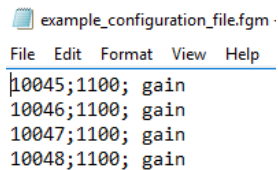
CAUTION: *Selecting an inappropriate or unsupported configuration may lead to measurement errors and unexpected meter behaviour.*

9.7 Import Settings



Figure 30: *The import settings button.*

The Import settings button allows the user to select a file with pre-determined settings which will be uploaded to the FGM. The file must be prepared in a specific format which includes register addresses and values. An example is shown in *Figure 31*.



```
example_configuration_file.fgm
File Edit Format View Help
10045;1100; gain
10046;1100; gain
10047;1100; gain
10048;1100; gain
```

Figure 31: *An example of a configuration file format.*

CAUTION: *Changing setting by adjusting raw register values is for qualified users only and should be performed according to the FGM documentation. Inappropriate adjustments can lead to measurement errors and unexpected meter behaviour.*

10. Input Configuration

The Input configuration tab allows the user to set up FGM inputs.

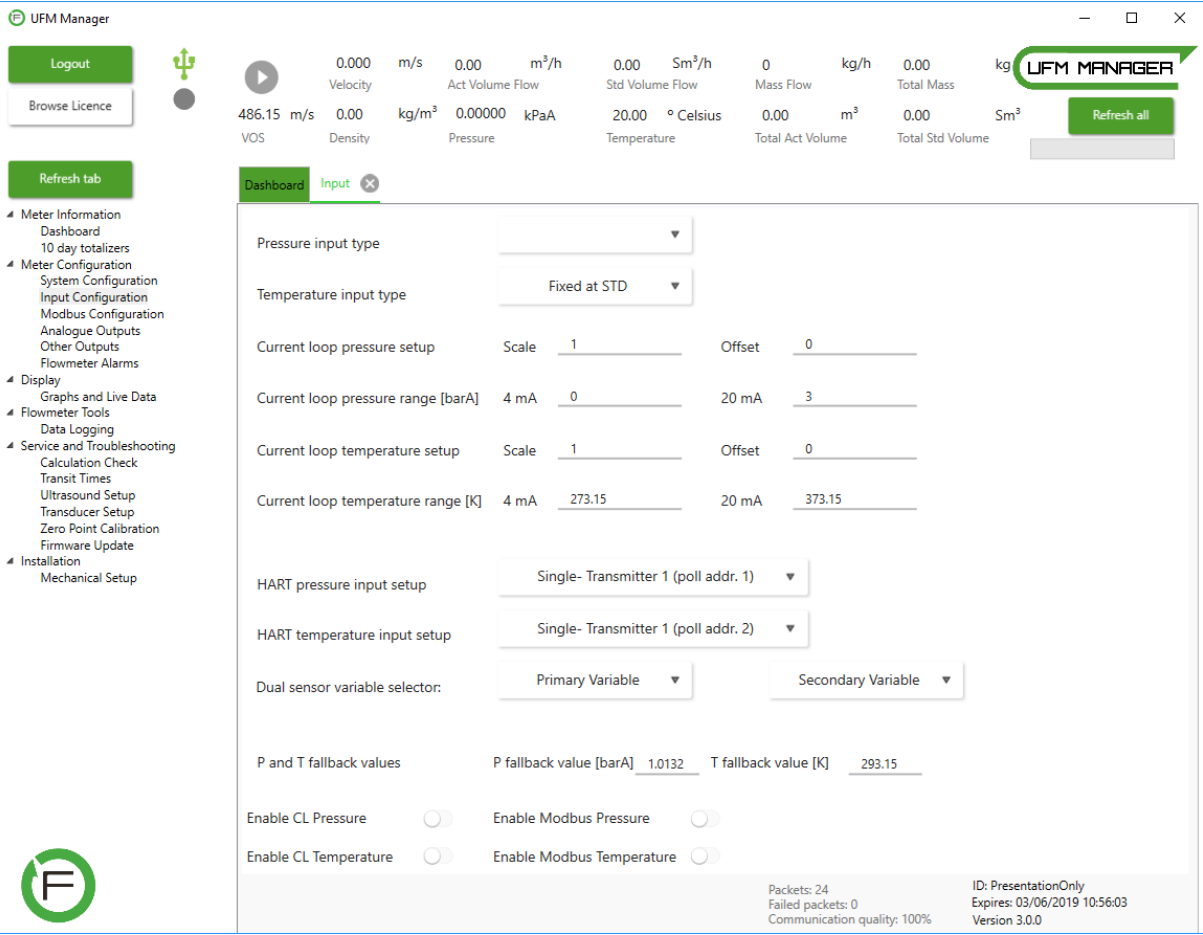


Figure 32: The input configuration tab.

10.1 Pressure and Temperature Inputs

The FGM160 has inputs for Pressure and Temperature. Each input can be configured in one of three different ways, shown in Figure 33.

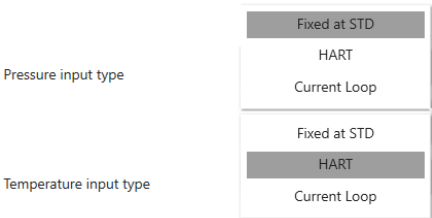


Figure 33: Pressure and temperature input configuration.

- The *Fixed at STP* setting fixes the Pressure and Temperature to pre-defined values (Pressure of 14.6959 psiA / 1.01325 barA and Temperature of 68 °F / 20 °C).

- The Current loop setting is used to define the 4-20 mA input range. The mA inputs can be calibrated for more accurate readings. The Scale and Offset values will be used for this loop calibration.

Current loop pressure setup	Scale	<input type="text" value="1"/>	Offset	<input type="text" value="0"/>
Current loop pressure range [barA]	4 mA	<input type="text" value="0"/>	20 mA	<input type="text" value="3"/>
Current loop temperature setup	Scale	<input type="text" value="1"/>	Offset	<input type="text" value="0"/>
Current loop temperature range [K]	4 mA	<input type="text" value="273.15"/>	20 mA	<input type="text" value="373.15"/>

Figure 34: Current loop settings.

- HART input types can also be configured, as shown in Figure 35.

HART pressure input setup	<input type="text" value="Single- Transmitter 1 (poll addr. 1)"/>	
HART temperature input setup	<input type="text" value="Single- Transmitter 1 (poll addr. 2)"/>	
Dual sensor variable selector:	<input type="text" value="Primary Variable"/>	<input type="text" value="Secondary Variable"/>

Figure 35: HART input types.

To enable each input, the user must check corresponding toggle boxes, as shown in Figure 36. Inputs which are enabled are shown with a green icon.

Enable CL Pressure	<input checked="" type="checkbox"/>	Enable Modbus Pressure	<input type="checkbox"/>
Enable CL Temperature	<input checked="" type="checkbox"/>	Enable Modbus Temperature	<input type="checkbox"/>

Figure 36: Settings to enable and disable inputs.

The user can also define pressure and temperature fallback values. These values are used for calculations in cases where the meter detects an error in reading values from selected inputs.

P and T fallback values	P fallback value [barA]	<input type="text" value="1.0132"/>	T fallback value [K]	<input type="text" value="293.15"/>
-------------------------	-------------------------	-------------------------------------	----------------------	-------------------------------------

Figure 37: Pressure and Temperature fallback values.

11. Modbus Configuration

The Modbus configuration tab allows Modbus outputs to be enabled or disabled. The Modbus mode can be set to RTU or ASCII. Other settings and ranges include the following:

- The Baud rate can be set in a range between 2400-57600;
- The Parity can be Even, Odd, or None;
- The Register base address can be 1000 or 2000;
- The Byte ordering can be set in one of four different configurations;
- The Register spacing can be one or two;
- The Data/Stop bits can only be changed through the registry. Default is 8/2;
- The DCS port slave address can range from 1-247. 224 is the default.

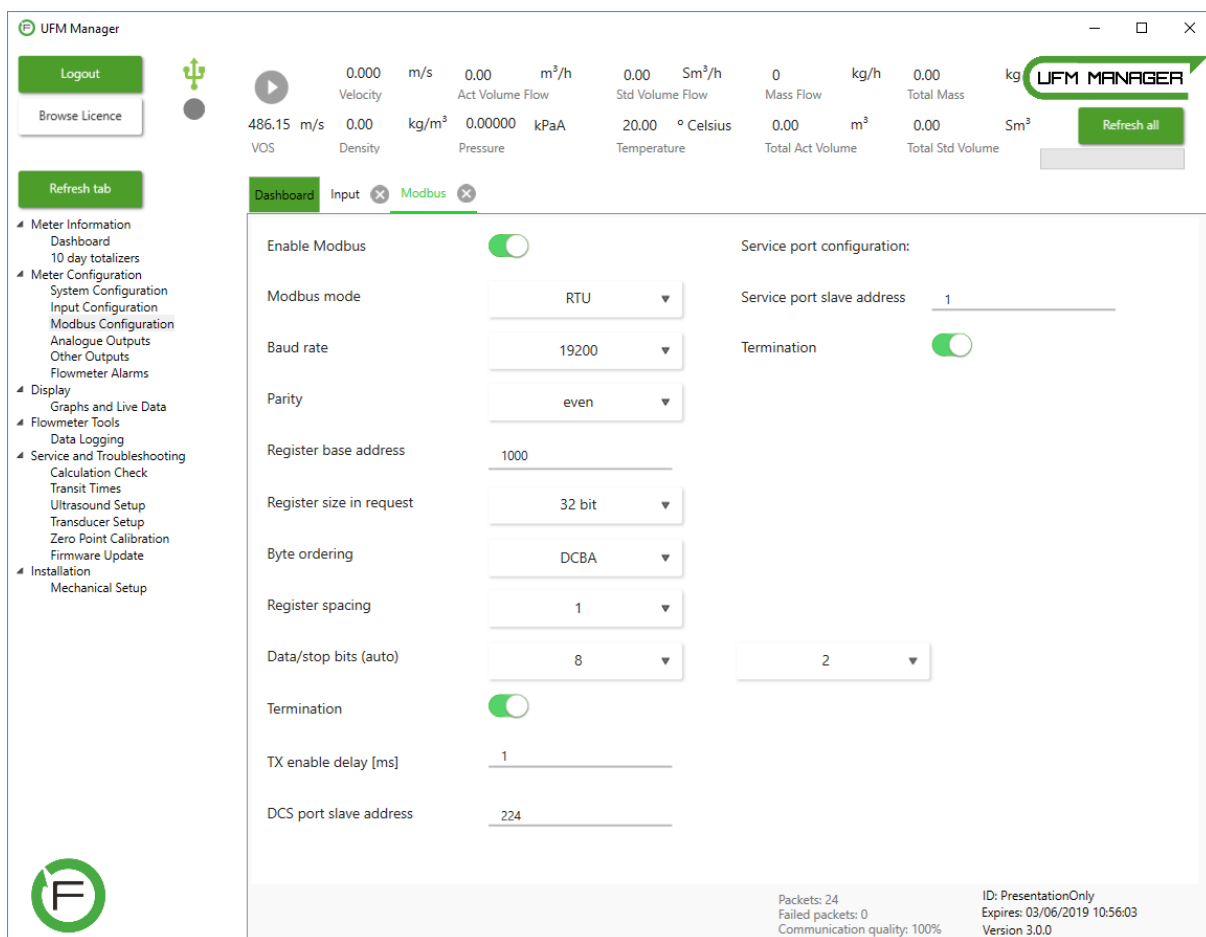


Figure 38: The Modbus configuration tab.

12. Analogue Outputs

The FGM 160 has a total of six 4-20mA Analog Outputs. These outputs are Current Loops and are named as CL1 to CL6.

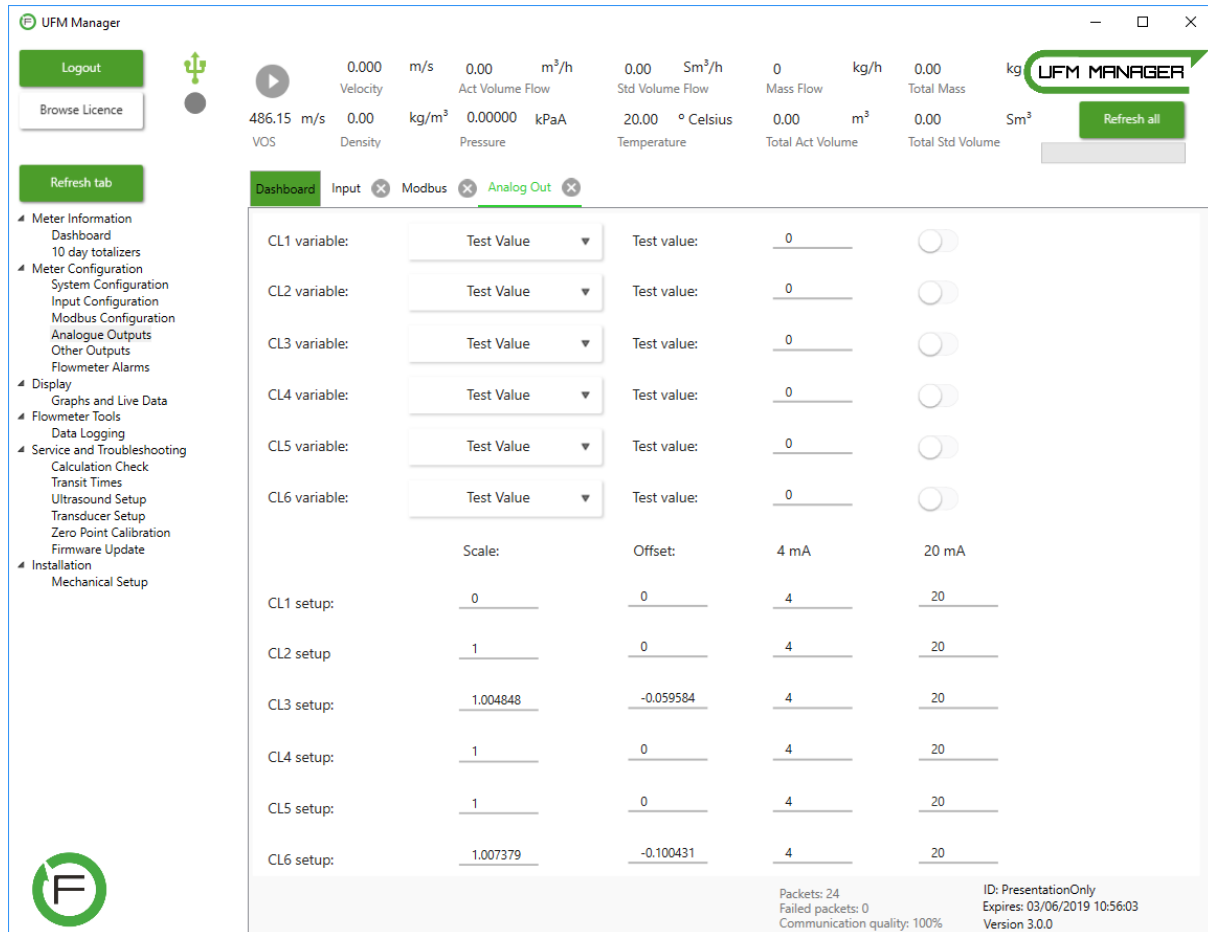


Figure 39: The Analogue Outputs tab.

Each output can be set to show one of 9 different variables, as shown in Figure 40.

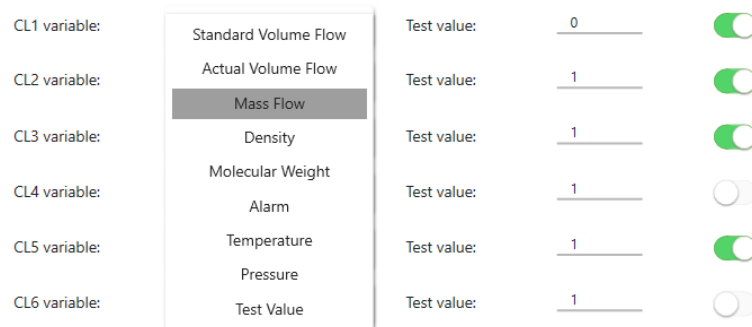


Figure 40: Current loop output variables.

CAUTION: Each output must be separately enabled or disabled with a toggle switch. Unless enabled, the output will not function.

12.1 Output Setup

To properly configure each analogue output, the user must provide 4 parameters.

	Scale:	Offset:	4 mA	20 mA
CL1 setup:	0	0	4	20
CL2 setup:	1	0	4	20
CL3 setup:	1.004848	-0.059584	4	20
CL4 setup:	1	0	4	20
CL5 setup:	1	0	4	20
CL6 setup:	1.007379	-0.100431	4	20

Figure 41: Current Loop output settings.

- 4 mA – Lower bound of variable which will be indicated by 4 mA at the output;
- 20 mA – Upper bound of variable which will be indicated by 20 mA at the output;
- Scale – Calibration factor, used for eliminating error of current loop signal generation;
- Offset – Calibration factor, used for eliminating error of current loop signal generation.

As an example, if user wants to monitor Temperature on the CL1 output in range of 0 °C to 100 °C, the process is as follows:

1. The output must be enabled and the variable must be set.

CL1 variable: Temperature

Test value: 0

2. The range must be configured. 0 = 4mA, 100 = 20mA

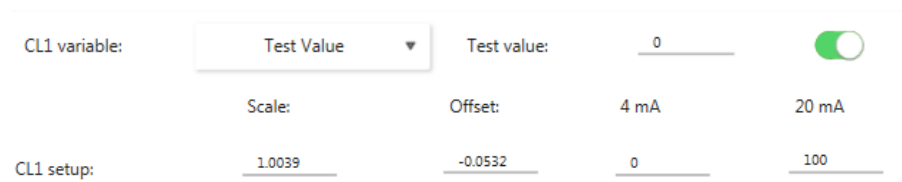
	Scale:	Offset:	4 mA	20 mA
CL1 setup:	1.0039	-0.0532	0	100

Figure 42: An example of current loop settings.

CAUTION: units of measurement must be specified in the system configuration tab. The scale and offset values are an effect of the current loop calibration process.

12.2 Test Value

The Analog Output tab also has a “Test Value” function. To utilise this, the channel (CL1) must be set to Test Value and must be enabled. Referring to the example in *Figure 42*, the user would simply change the variable from Temperature to Test Value. The 0-100 range remains the same. The user should be clear that value entered must lie between 0 and 100.



CL1 variable:	Test Value ▼	Test value:	0	<input checked="" type="checkbox"/>
	Scale:	Offset:	4 mA	20 mA
CL1 setup:	1.0039	-0.0532	0	100

Figure 43: *Current loop test values and settings.*

Once this is complete, the user is able enter a value and compare the entered value with the actual value. The example in *Figure 44* shows a value of 50 . Ensure that the Test Value is reverted back to its original setting once testing has been completed.



CL1 variable:	Test Value ▼	Test value:	50	<input checked="" type="checkbox"/>
---------------	--------------	-------------	----	-------------------------------------

Figure 44: *A current loop test value of 50.*

13. Other Outputs

The other outputs tab allows the user to configure the FGMs Pulse, Frequency, and HART outputs.

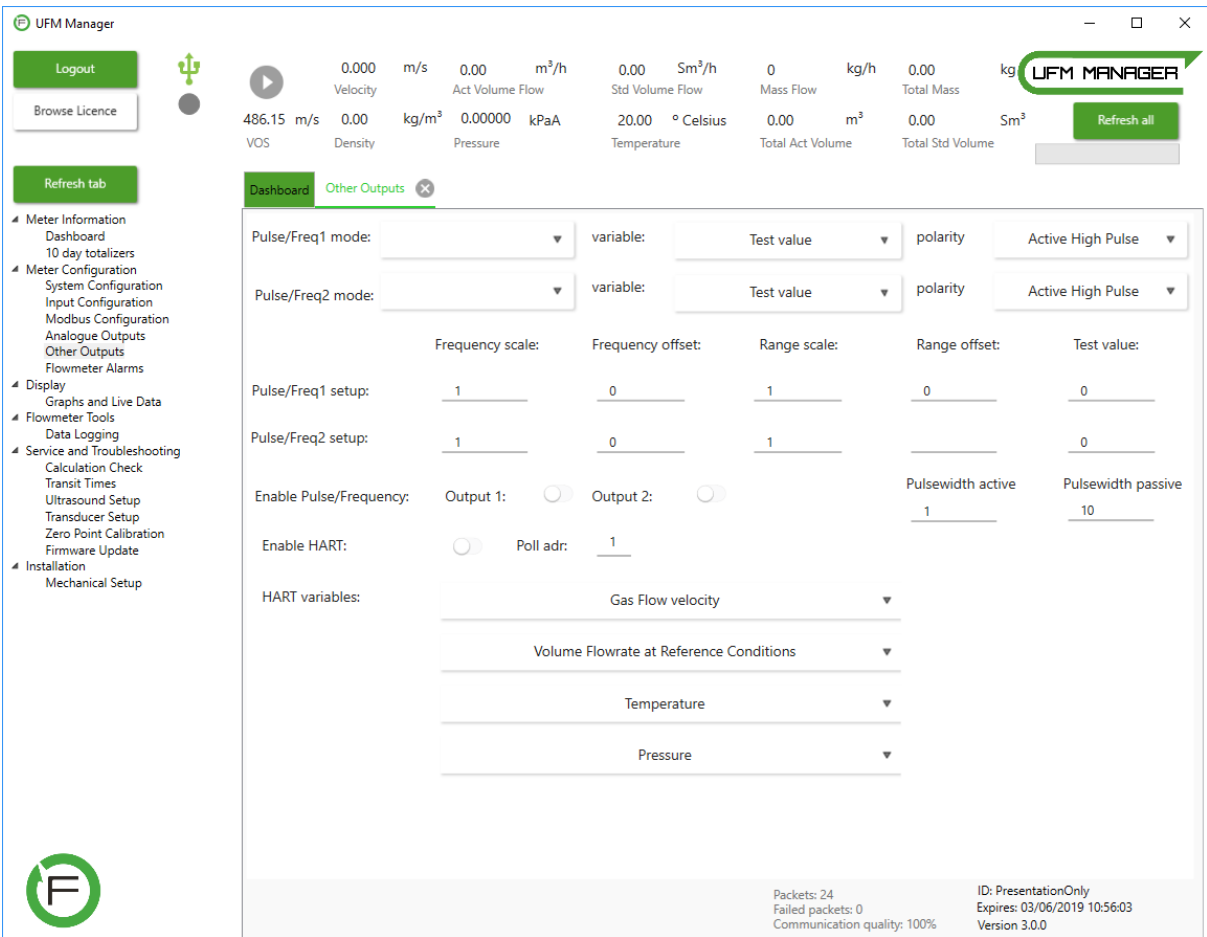


Figure 45: The other outputs tab.

13.1 Pulse Output

The Pulse output is a totalized value only. It is not a instantaneous output. The Pulse output can be set to one of 3 totalizers or a test value:

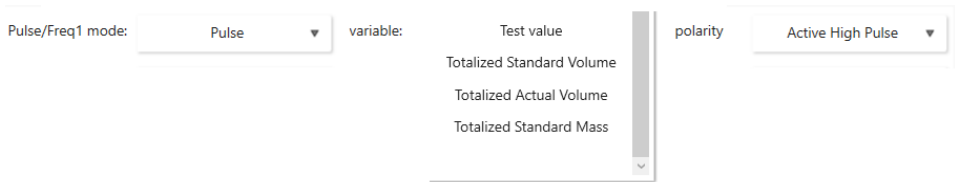


Figure 46: Pulse output settings.

13.1.1 Pulse Setup

To set the range for the Pulse, the user needs to know the maximum daily total. As an example 16,632,000 cubic feet per day will be used. 250 pulses per second is the maximum the output rate. to calculate the scale value use the following equation:

$$\text{Scale Value} = \frac{\text{Maximum Daily Total}}{\text{Max Pulse Rate}} \times (60 \times 24 \times 24) = 0.77$$

In this case the range scale value should be set to 0.77 and the range offset would stay at 0. The software settings would now look like this.

Pulse/Freq1 mode: Pulse variable: Totalized Standard Volume polarity: Active High Pulse

Range scale is 0.77 and Range offset is 0. The first output is also enabled.

	Frequency scale:	Frequency offset:	Range scale:	Range offset:	Test value:
Pulse/Freq1 setup:	1	0	0.77	0	0
Pulse/Freq2 setup:	1	0	1	0	0
Enable Pulse/Frequency:	Output 1: <input checked="" type="checkbox"/>	Output 2: <input type="checkbox"/>	Pulsewidth active: 1	Pulsewidth passive: 10	

Figure 47: An example setup for pulse output.

User can also specify the following pulse signal parameters:

- Polarity: Active High or Active Low;
- Pulsewidth: active or passive.

13.2 Frequency Output

Frequency output can be set to one of the following parameters or a test value:

Pulse/Freq1 mode: Frequency variable: Standard Volume flow polarity: Active High Pulse

Actual Volume flow

Mass flow

Density

Molecular Weight

Alarm

Temperature

Pressure

Test value

Figure 48: Frequency output options.

13.2.1 Frequency Setup

To set the range for the Frequency output the user must provide the minimum and maximum range. The output switch must be enabled. The lower and upper frequency limits for the FGM are 10 Hz and 2500 Hz respectively.

The formulae used will be:

$$\text{Frequency} = (\text{Value} \times \text{Scale}) + \text{Offset}$$

$$\text{Offset} = 10 - \text{Low Value}$$

$$\text{Scale} = \frac{2500}{\text{High Value}}$$

For example:

- Actual Volume Flow range = 0 to 250,000 m³/h;
- Low value= 0;
- Frequency for lower value = 10Hz;
- High value = 250,000;
- Frequency for higher value = 2500Hz.

$$\text{Offset} = 10 - \text{Low Value} = 10 - 0 = 10$$

$$\text{Scale} = \frac{25000}{\text{High value}} = \frac{25000}{250,000} = 0.01$$

This data is now entered into UFM Manager, as per *Figure 49*. The mode is set to Frequency and the variable is Actual Volume Flow, per the data supplied in the example.

Pulse/Freq1 mode: Frequency variable: Actual Volume flow polarity: Active High Pulse

The Range scale is 0.01 and Range offset is 10.

	Frequency scale:	Frequency offset:	Range scale:	Range offset:	Test value:
Pulse/Freq1 setup:	1	0	0.01	10	0
Pulse/Freq2 setup:	1	0	1	0	0
Enable Pulse/Frequency:	Output 1: <input checked="" type="checkbox"/>	Output 2: <input type="checkbox"/>	Pulsewidth active: 1		Pulsewidth passive: 10

Figure 49: Example frequency output settings.

13.3 HART Output

The HART output must only be connected to the CL6 current loop (4-20mA) output of the FGM. No other current loop outputs have HART functionality. The FGM only supports read-only commands.

There are a total of 28 output parameters available to the HART output that can be configured for First, Second, Third, and Fourth variables.

HART variables:

Volume Flowrate at Reference Conditions	Temperature	Totalized Mass Overflow Flag
Volume Flowrate at Actual Conditions	Pressure, HART Transmitter 1	Last 24 Hour Accumulated Volume at Reference conditions
Mass Flowrate	Pressure, HART Transmitter 2	Last 24 Hour Accumulated Volume at Actual conditions
Gas Flow velocity	Temperature, HART Transmitter 1	Last 24 Hour Accumulated Mass
Gas Flow Velocity with Threshold	Temperature, HART Transmitter 2	Transit Time % Used, Upstream
Gas Flow Velocity, uncompensated	Totalized Volume at Reference conditions	Transit Time % Used, Downstream
Velocity of Sound	Totalized Volume at Actual conditions	Internal Temperature, FC Electronics
Gas Density	Totalized Mass	
Molecular Weight	Totalized Volume at Reference conditions Overflow Flag	
Alarm Status	Totalized Volume at Actual conditions Overflow Flag	
Pressure	Totalized Mass Overflow Flag	

Figure 50: HART output parameters.

13.4 HART Output Setup

The enable HART switch must be activated, as shown in *Figure 51*. The FGM can be set up with a HART poll address in the range of 0 to 15. The default HART poll address for the FGM is 1. The FGM supports multidrop mode. If the HART poll address is set to a value other than 0, the analogue current loop signal will be set to a fixed value of 4 mA. The device is then parked and enabled for multidrop operation. If the HART poll address is set to 0, an analogue 4 to 20 mA signal may be used in addition to the HART communication.

An address of 0 has been used in the example shown in *Figure 51*.

Enable HART:

☒

Poll adr: 0

HART variables:

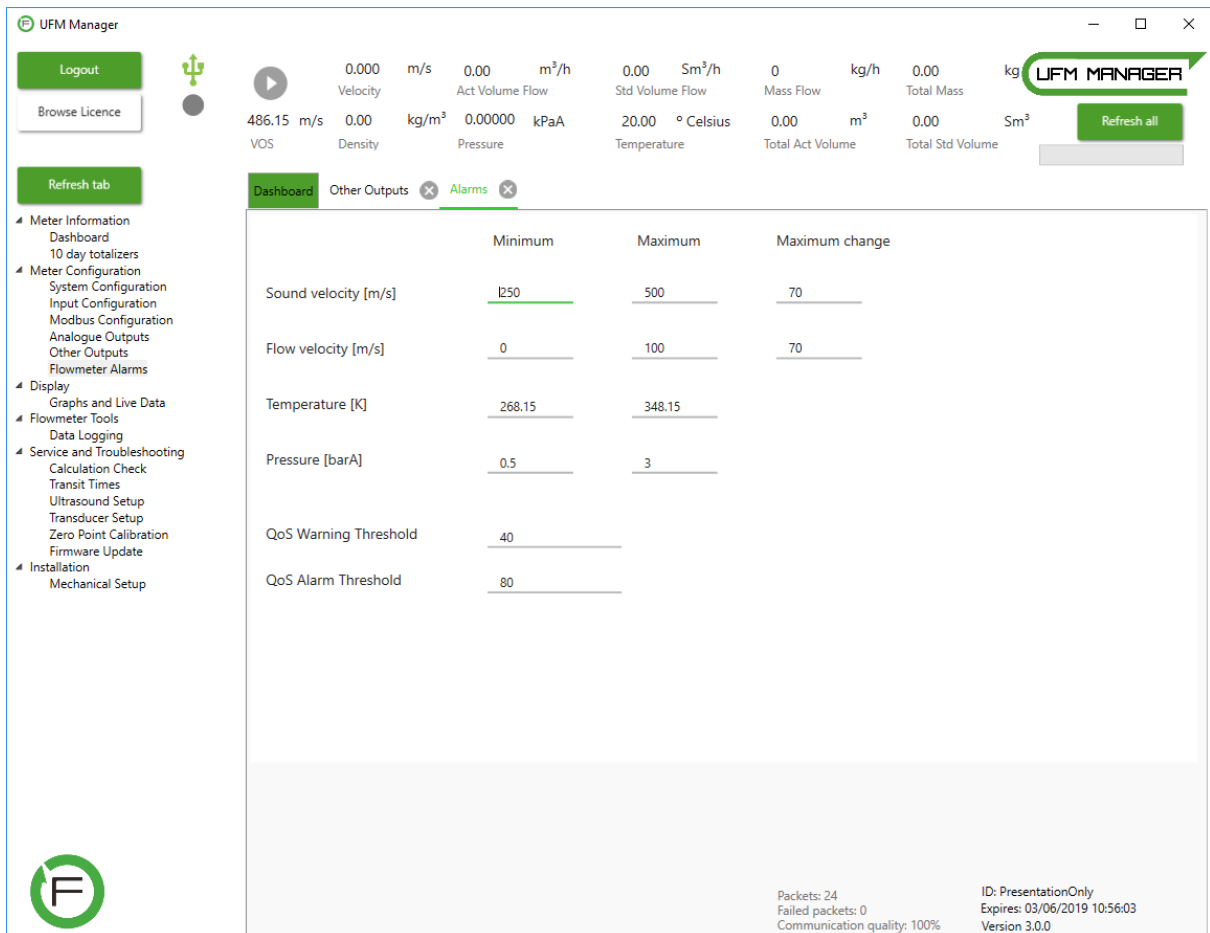
Volume Flowrate at Actual Conditions	▼
Mass Flowrate	▼
Velocity of Sound	▼
Gas Density	▼

Figure 51: HART output variables.

14. Flowmeter Alarms

Engineering units for velocity are m/s, temperature is Kelvin, and the pressure is barA. It is important to configure the alarms correctly. The Maximum and Minimum values for Time-of-Flight (ToF) Downstream and Upstream are calculated based on the specified transducer distance and the max/min alarm values for sound velocity and flow velocity. These values are used internally in the FGM in order to check the validity of the transit time measurements.

14.1 FGM160



The screenshot shows the UFM Manager application window. The top status bar displays various measurements: Velocity (0.000 m/s), Act Volume Flow (0.00 m³/h), Std Volume Flow (0.00 Sm³/h), Mass Flow (0 kg/h), Total Mass (0.00 kg), Density (0.00 kg/m³), Pressure (0.00000 kPaA), Temperature (20.00 °Celsius), Total Act Volume (0.00 m³), and Total Std Volume (0.00 Sm³). The left sidebar contains a navigation menu with options like Meter Information, Meter Configuration, Display, and Service and Troubleshooting. The main area shows the 'Alarms' tab, which contains a table for configuring alarms.

	Minimum	Maximum	Maximum change
Sound velocity [m/s]	250	500	70
Flow velocity [m/s]	0	100	70
Temperature [K]	268.15	348.15	
Pressure [barA]	0.5	3	
QoS Warning Threshold	40		
QoS Alarm Threshold	80		

At the bottom right, the status bar shows: Packets: 24, Failed packets: 0, Communication quality: 100%, ID: PresentationOnly, Expires: 03/06/2019 10:56:03, Version 3.0.0.

Figure 52: The FGM 160 alarms tab.

14.2 FGM260

The FGM 260 mode allows the user to set alarms for both channels independently.

UFM Manager

Logout

Browse Licence

Refresh tab

Dashboard

Input

Analog Out

Other Outputs

Alarms

System 1:

	Minimum	Maximum	Maximum change
Sound velocity [m/s]	250	500	70
Flow velocity [m/s]	0	10	70
Temperature [K]	268.15	348.15	
Pressure [barA]	0.5	3	

System 2:

	System 1	System 2
Sound velocity [m/s]	250	500
Flow velocity [m/s]	0	100
QoS Warning Threshold	40	40
QoS Alarm Threshold	80	80

Data loaded successfully

Packets: 259
Failed packets: 24
Communication quality: 100%

ID: PresentationOnly
Expires: 03/06/2019 10:56:03
Version 3.0.0

Figure 53: The FGM 260 alarms tab.

15. Graphs and Live Data

The UFM Manager *Graphs and Live Data* tab allows the user to download signals from FGM and to visually monitor trends in data.

15.1 FGM 160

After opening the *Graphs and Live Data* tab, the user can choose one of 4 different options:

- Download chirp signals;
- Download continuous wave signals;
- Download correlation;
- Open a panel for monitoring variables.

All three of the signal download options work the same way so one will be described.

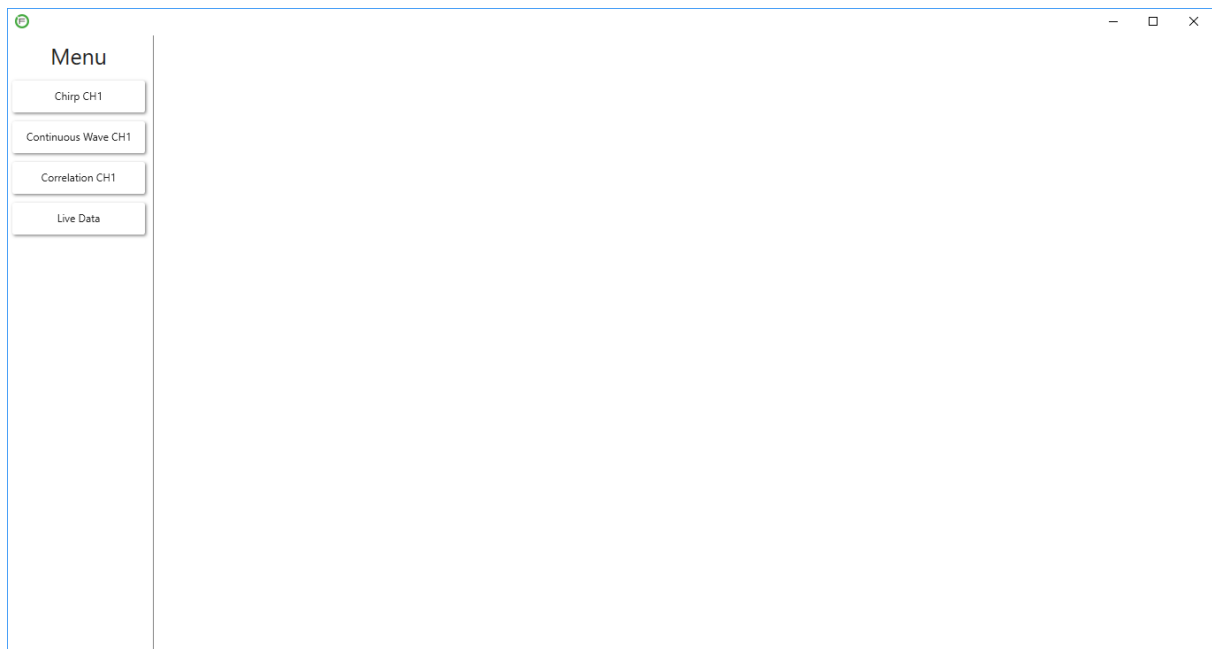


Figure 54: *The FGM 160 graphs and live data menu.*

15.2 FGM 260

In FGM 260 mode, UFM Manager will display additional buttons which allow you to download signals from second channel. All other functionality is identical.

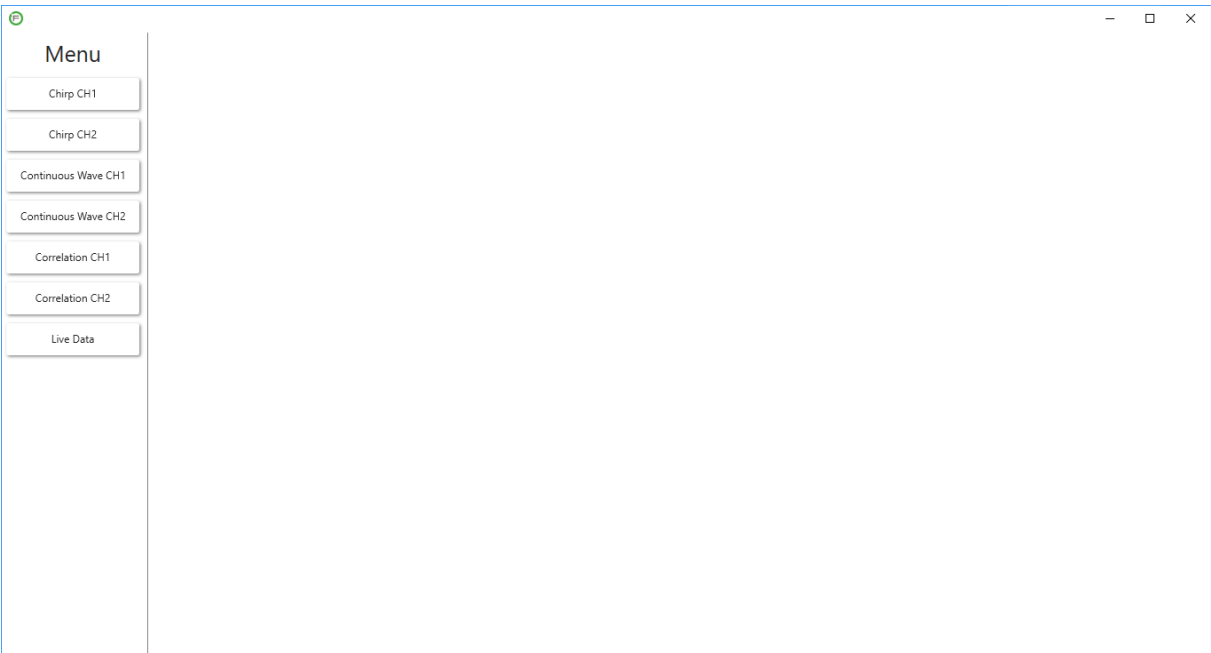


Figure 55: The FGM 160 graphs and live data menu.

15.3 Signal Panels

Each signal panel consists of a header and a plot plane.

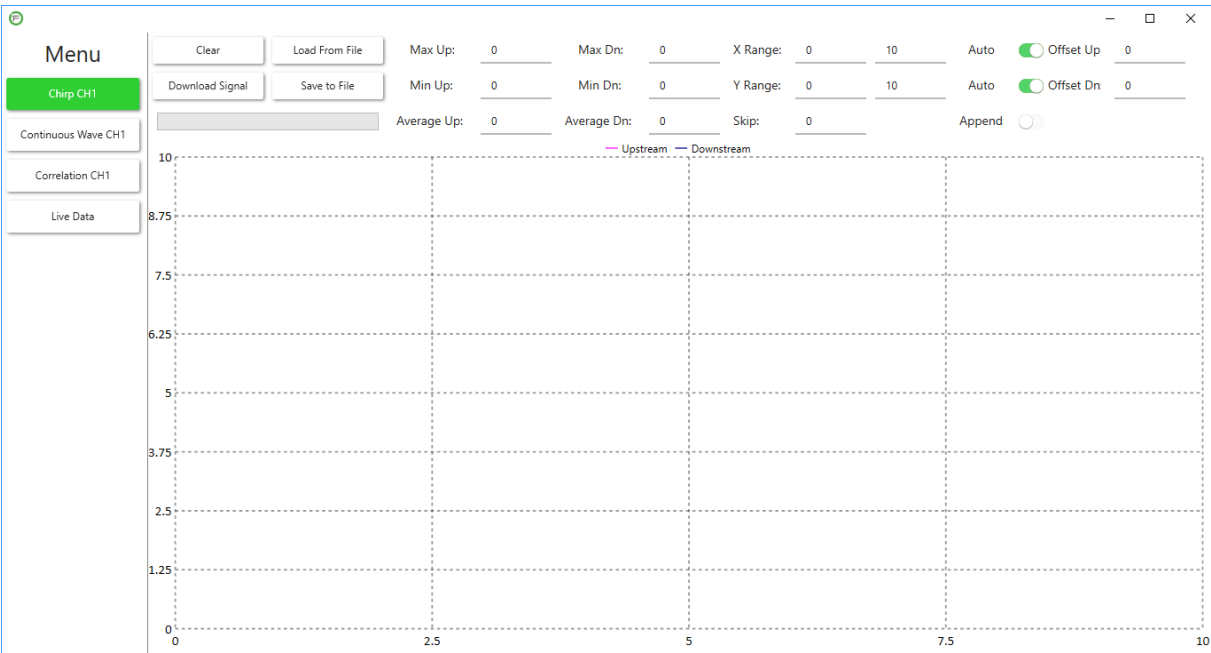


Figure 56: A signal panel.

15.3.1 Basic Operations



Figure 57: Signal panel buttons.

There are 4 basic operations that user can perform using buttons:

- *Clear* – deletes signal from memory and clears the plot plane
- *Download Signal* – initiates the signal downloading procedure and displays the signal once transfer is complete
- *Load From File* – loads signal from file and displays it the plot plane
- *Save to File* – saves signals displayed on the plot plane to a file

The user can choose either

- A *.txt* file with ASCII data
- A *.bmp/.png* image file

There's also progress bar which indicates the download progress:

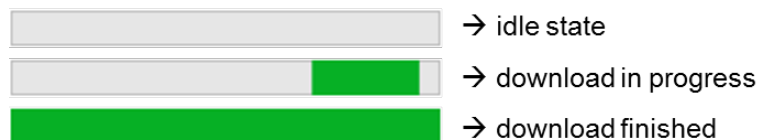


Figure 58: Data download progress bars.

15.3.2 Advanced Options and Parameters

The first set of parameters are maximum and minimum signal values which have been recorded during the FGM service life, along with averaged signal value. They are displayed for both the upstream and downstream signal.

Max Up:	148	Max Dn:	136
Min Up:	-396	Min Dn:	-396
Average Up:	-16.11	Average Dn:	-16.11

Figure 59: Maximum and average signal values.

The second set of parameters allows the user to view or change the X and Y ranges in order to view a desired fragment of the data plot. Editing this fields is only allowed when the *Auto* toggle switch is turned off.

X Range:	0	4520
Y Range:	-435.6	162.8

Figure 60: The X and Y ranges for graph viewing.

Auto toggle switches turns on (green) or turns off (gray) auto axis ranging, which will rescale ranges to fit whole signal plot on the plot plane.

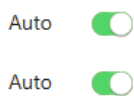


Figure 61: The auto range toggle switches.

The *Offset Up/Dn* settings are used to move specified signal (upstream or downstream) by entered number of samples. It is used when signals have little spacing between them in order make them more visible.

Offset Up	0
Offset Dn	0

Figure 62: Offset Up and Dn settings.

The *Skip* option allows you to skip a specified number of samples. It is used when graph performance issues occur. For example, a *Skip* value of 4 displays only every forth sample.
 The *Append* toggle switch turns on or off signal appending. When switch is active (green) it appends a signal which has been downloaded or loaded from file to the end of the current plot. It allows user to view more than one signal at once, or even view chirp, continuous wave and correlation signals on one plot plane.

Skip:	0	Append	<input type="checkbox"/>
-------	---	--------	--------------------------

Figure 63: The skip and append options.

15.4 Live Data Panel

The *Live Data* panel allows you to monitor up to 4 variables at once, with different scales.

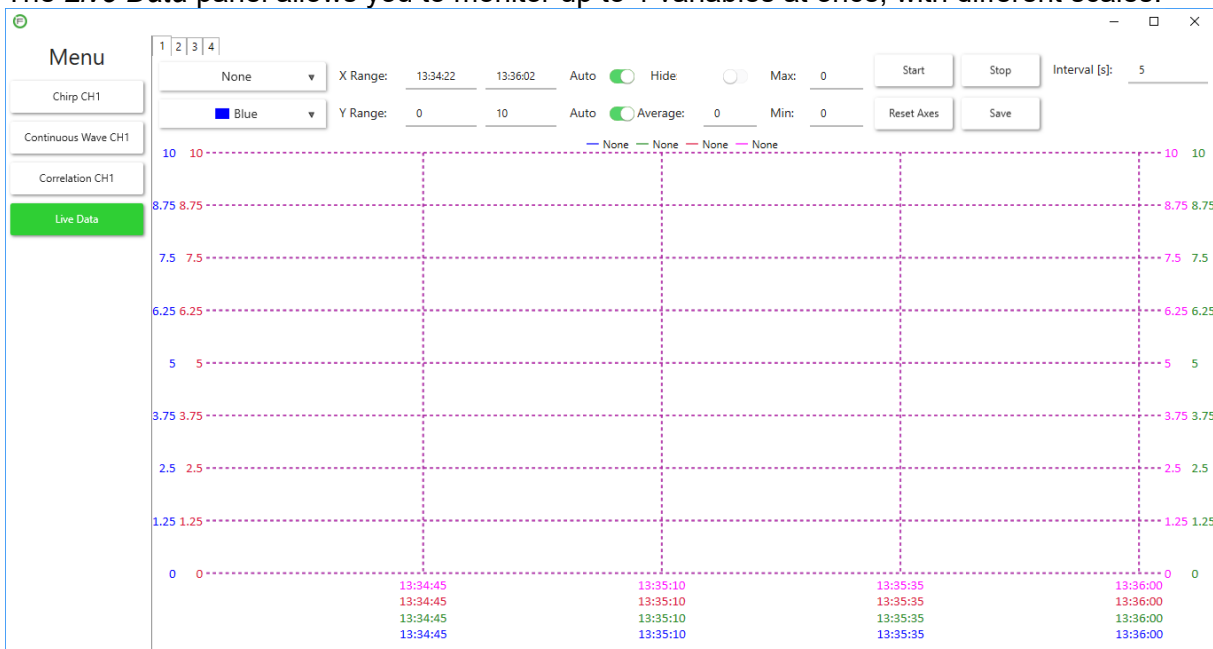


Figure 64: The live data panel.

15.4.1 Basic Options

15.4.1.1 Choosing Variables



Figure 65: Graph colour selection.

The user can choose a colour for each of the four displayed parameters. The parameters available for monitoring are shown in Figure 66.

None	Sound Velocity
Volume Flow STD	Pressure
Volume Flow ACT	Temperature
Mass Flow	Accepted ToF
Flow Velocity Comp	Accepted ToF Up
Flow Velocity Uncomp	Accepted ToF Dn

Figure 66: Live data display panel.

15.4.1.2 Monitor Controls

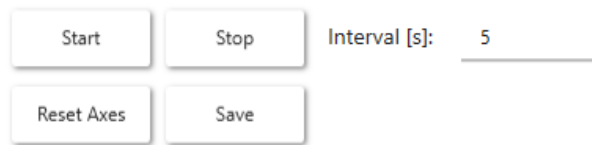


Figure 67: Monitor control user buttons.

There are 4 available user buttons:

- *Start* – begins logging variables values from the FGM;
- *Stop* – stops logging variables values from the FGM;
- *Reset Axes* – resets the axes range for all variables according to auto ranging;
- *Save* – saves the plot as Bitmap [.bmp] or Portable Network Graphic [.png] file.

The *Interval* Parameter allows the user to adjust the frequency at which UFM Manager will poll the FGM for new samples.

15.4.2 Advanced Options and Parameters

Most of options such as:

- X and Y ranges;
- Auto ranging;
- Min, Max and Average values,

behave the same as those options in signal panels. The only additional option is *Hide* toggle switch. It allows you to turn off variables that you do not want to see on the plot. If the toggle switch is active (green) the variables are hidden, if it is inactive (grey) the variables are shown.

16. Data Logging

The data logging tab allows the user to log specified register values of the FGM, download its configuration and history of register changes. It also provides a tool for reading and writing values directly into FGM registers.

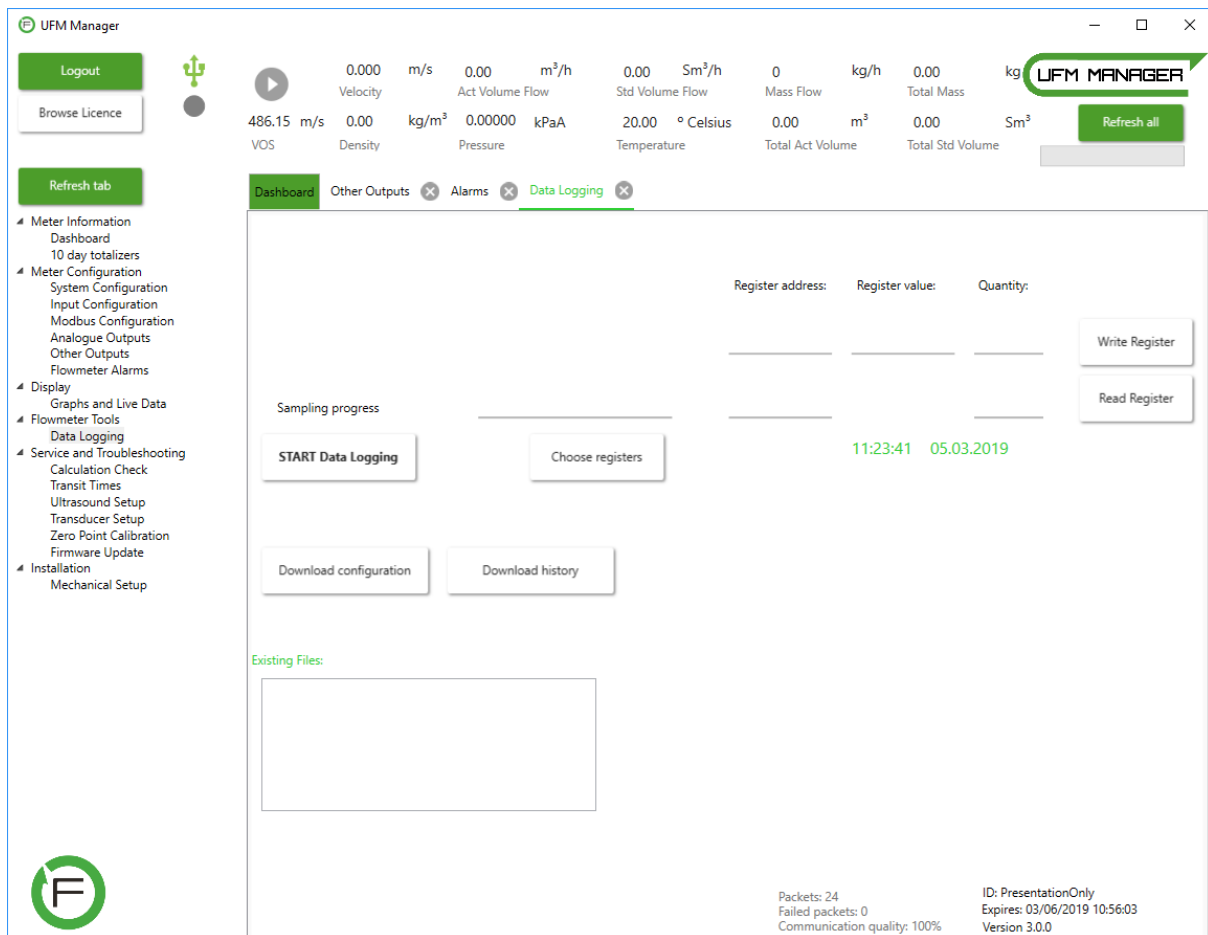


Figure 68: Data logging tab.

16.1 Logging

UFM Manager allows the user to log data and save it in .csv format. To begin the process, click on the *Choose registers* button and new window should pop up, as shown in *Figure 69*. This window allows the user to select the data registers for logging.

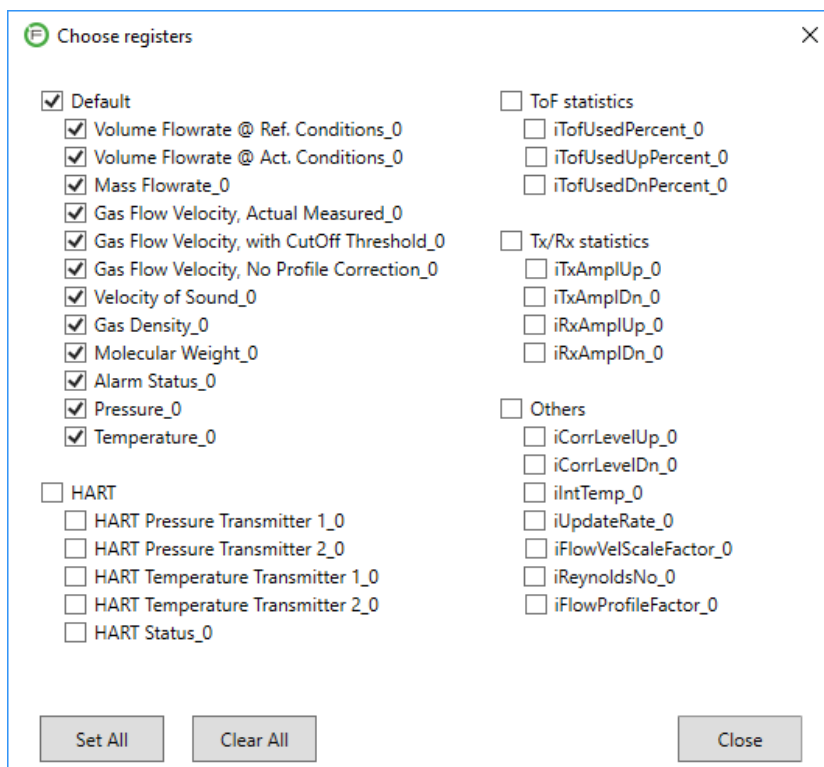


Figure 69: The choose registers options.

After selecting the desired values, the user should click on the *START Data Logging* button. The logging process will start, and button state should change (per the bottom of *Figure 70*).

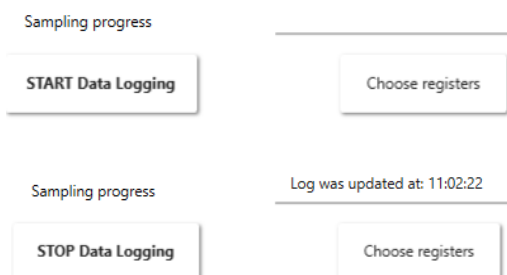


Figure 70: Start and stop data logging buttons.

When user stops data logging, UFM will create the log file in UFM Manager's work directory subfolder *_config*. UFM Manager will also display the new log file in the *Existing Files* section, from which users can open the file by double-clicking the filename.

Existing Files:

```
Log2019-03-06--11-02-21.csv
Log2019-03-06--10-55-00.csv
10 day totalizers-20190305_032916PM.csv
```

Figure 71: Existing log files.

Here is fragment of a log file opened in Microsoft Office Excel:

	A	B	C	D	E	F	G	H	I	J	K	L	M	N
1	Time stamp	Volume Flo	Volume Flo	Mass Flowr	Gas Flow Vt	Gas Flow Vt	Gas Flow Vt	Velocity of	Gas Density	Molecular V	Alarm Statu	Pressure_	Temperature_	0
2	14/01/2006 22:45	0.117531	0.115589	13390.01	1.498218	1.498218	1.648028	135.5959	44.53466	1071.491	12	1.013	67.99997	
3	14/01/2006 22:45	0.117531	0.115589	13390.01	1.498218	1.498218	1.648028	135.5959	44.53466	1071.491	12	1.013	67.99997	
4	14/01/2006 22:45	0.117531	0.115589	13390.01	1.498218	1.498218	1.648028	135.5959	44.53466	1071.491	12	1.013	67.99997	
5	14/01/2006 22:45	0.117531	0.115589	13390.01	1.498218	1.498218	1.648028	135.5959	44.53466	1071.491	12	1.013	67.99997	

Figure 72: A log file displayed in MS Excel.

16.2 Configuration and History

The user can download the FGM current configuration and history of register changes. Click on *Download configuration* button, the downloading process will begin, and user should see the green circle indicator at the bottom of *Figure 73*.

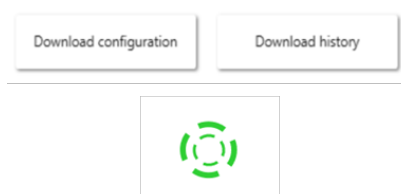


Figure 73: The download configuration & history buttons and the working indicator.

When the download process finishes, the new file will be added to the *Existing Files* list. The file can also be found in UFM Manager's working directory's subfolder *_config*.

Existing Files:

```
Configuration-20190306_111127AM.csv
Configuration-20190306_110822AM.csv
Configuration-20190306_110602AM.csv
Log2019-03-06--11-03-48.csv
Log2019-03-06--11-02-21.csv
Log2019-03-06--10-55-00.csv
10 day totalizers-20190305_032916PM.csv
```

Here is fragment of result configuration file opened in Microsoft Office Excel:

13	1100	2	VelocityUnit	Velocity unit; DCS regs. (1: m / s; 2: ft / s)	1
14	1101	2	VolumeUnit	Volume unit; DCS regs. (1: m3; 2: MMCF(million cubic feet))	1
15	1102	2	VolFlowUnit	VolumeFlow unit; DCS regs. (1: m3 / h; 2: MMCFD(million cubic feet pr.day))	1
16	1103	2	MassUnit	Mass unit; DCS regs. (1: kg; 2: lbs)	1
17	1104	2	MassFlowUnit	MassFlow unit; DCS regs. (1: kg / h; 2: lbs / h)	1
18	1105	1	PressUnit	Press.unit; DCS regs. (1: BarA; 2:kPaA; 3:psiA; 4:kg / cm2 Abs)	1
19	1106	2	TempUnit	Temp.unit; DCS regs. (1: Celsius; 2:Fahrenheit)	1
20	10000	01-FLUENTA-100	TagNo(char. 1	Tag number; max. 20 characters	-

Procedure for downloading history of changes in the meter is exactly the same.

16.3 Register Read/Write

UFM Manager allows the user to read and write values directly from & to FGM registers.

CAUTION: Writing faulty values to the FGM will lead to measurement errors.

To read values from registers user should first enter register address, then quantity of registers and finally press *Read Register* button, as seen in *Figure 74*. The result of the operation is shown in *Figure 75*.

Figure 74: The register read / write box.

Requested registers:	Value
1005	23
1006	13
1007	48
1008	0.117531069
1009	0.115588583
1010	13390.0127
1011	1.49821782
1012	1.49821782
1013	1.648028
1014	0

Figure 75: Read registers output.

The process of writing values to the FGM very similar. The user should first enter the register address, then its value and then quantity, as shown in the example below:

Requested registers:	Value
3005	2

Figure 76: Writing to registers.

After pressing the *Write Register* button, UFM Manager will send the requested value to the FGM, and then will attempt to read it from the FGM. The value that has been read should be displayed by UFM below the read/write panel.

17. Calculation Check

NOTE: these functions are only available to authorised service engineers.

In the Service and Troubleshooting menu, the first sub-menu is Calculation Check. When the calculation check is enabled the computer changes the Chirp and CW measurements according to user input, in order to change the flow parameters. This is done to verify the mathematical calculations of the FGM 160. The pressure and temperature values can also be changed when this mode is activated.

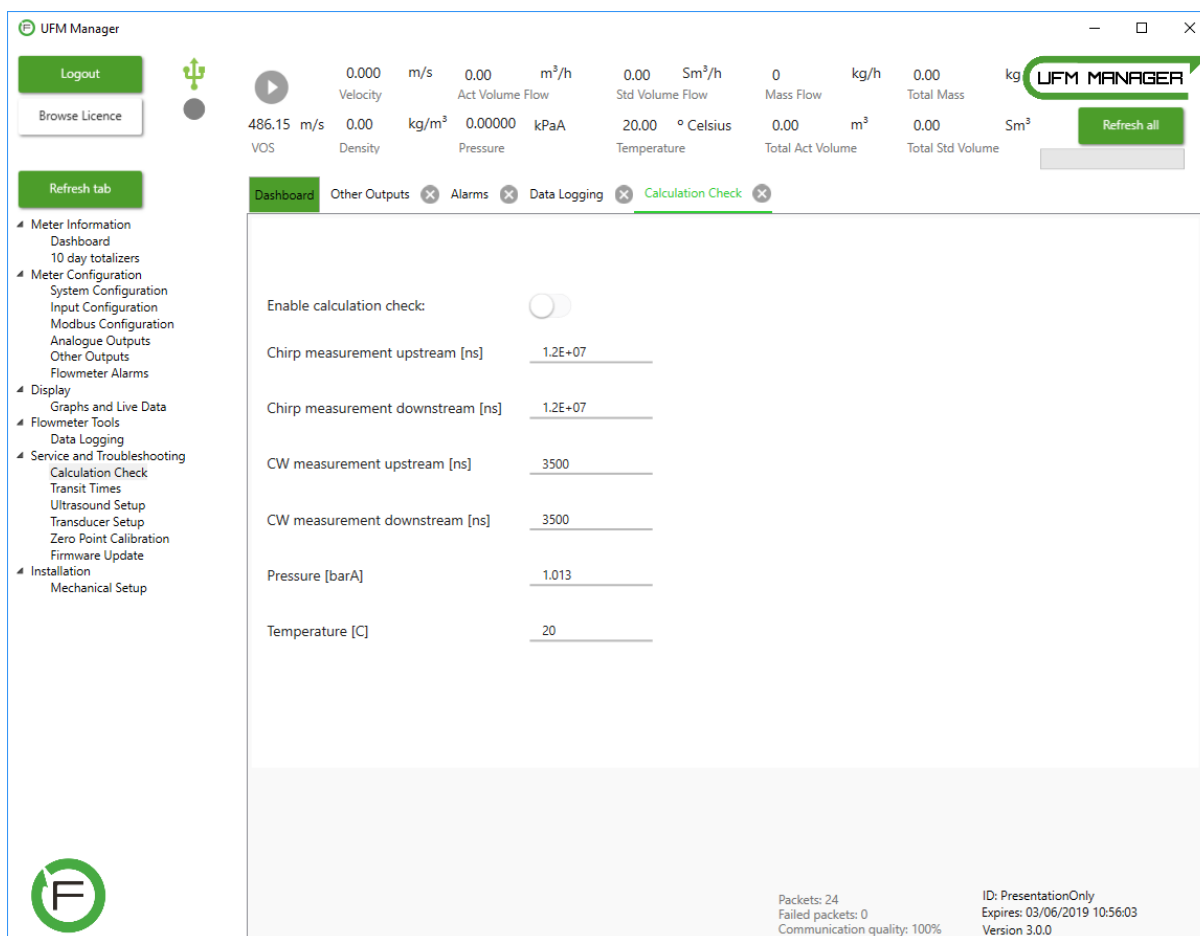
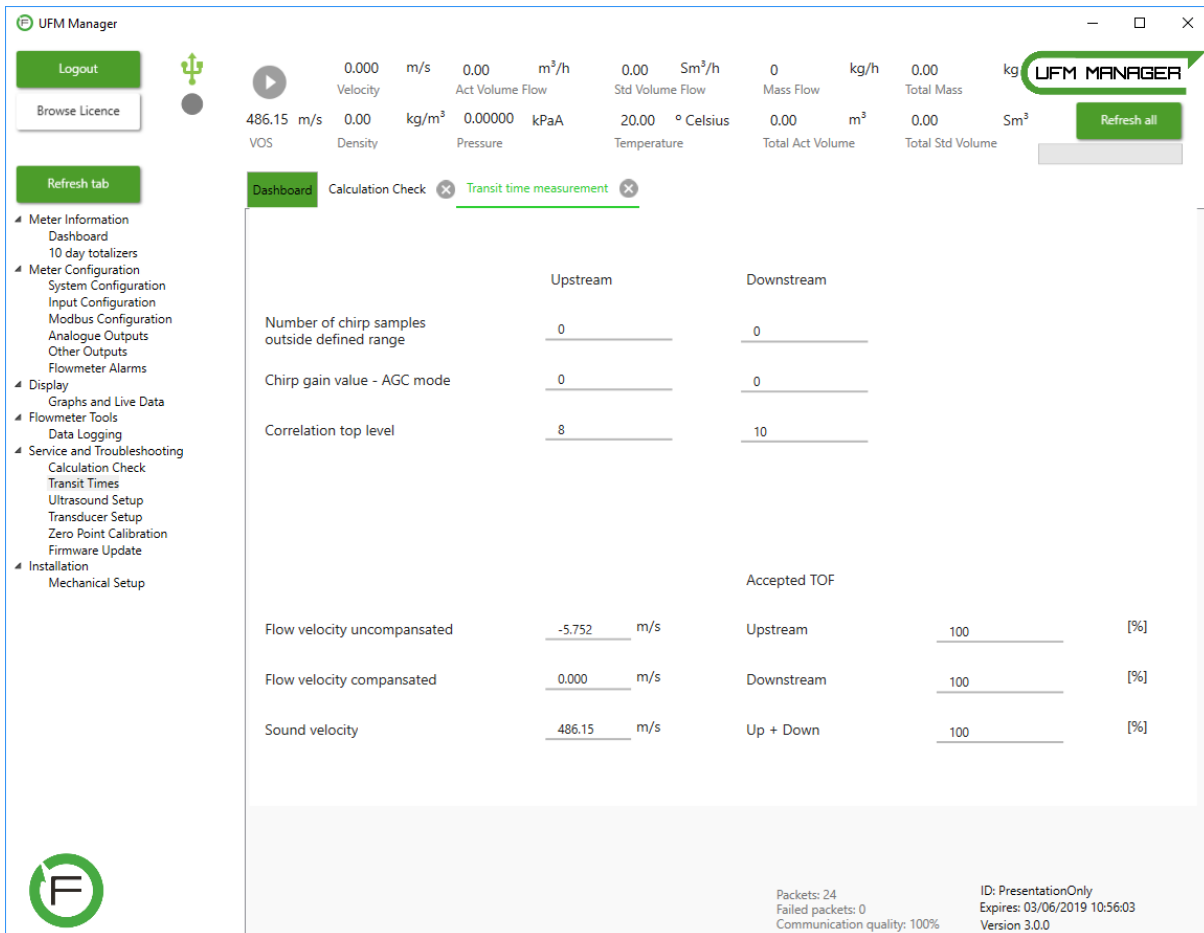


Figure 77: The calculation check tab.

18. Transit Times

NOTE: these functions are only available to authorised service engineers.

The transit times tab displays flow and sound velocity measurements. This tab informs the user how many time-of-flight measurements were accepted both for downstream and upstream.



UFM Manager

Logout | Browse Licence | Refresh tab

486.15 m/s VOS | 0.00 kg/m³ Density | 0.00 kPa Pressure | 20.00 °C Celsius Temperature | 0.00 m³ Total Act Volume | 0.00 Sm³ Total Std Volume | 0.00 kg/h Mass Flow | 0.00 kg Total Mass

Refresh all

Transit time measurement

	Upstream	Downstream
Number of chirp samples outside defined range	0	0
Chirp gain value - AGC mode	0	0
Correlation top level	8	10

Accepted TOF

	Upstream	Downstream	Up + Down
Flow velocity uncompensated	-5.752 m/s	100 [%]	
Flow velocity compensated	0.000 m/s	100 [%]	
Sound velocity	486.15 m/s	100 [%]	

Packets: 24
Failed packets: 0
Communication quality: 100%

ID: PresentationOnly
Expires: 03/06/2019 10:56:03
Version 3.0.0

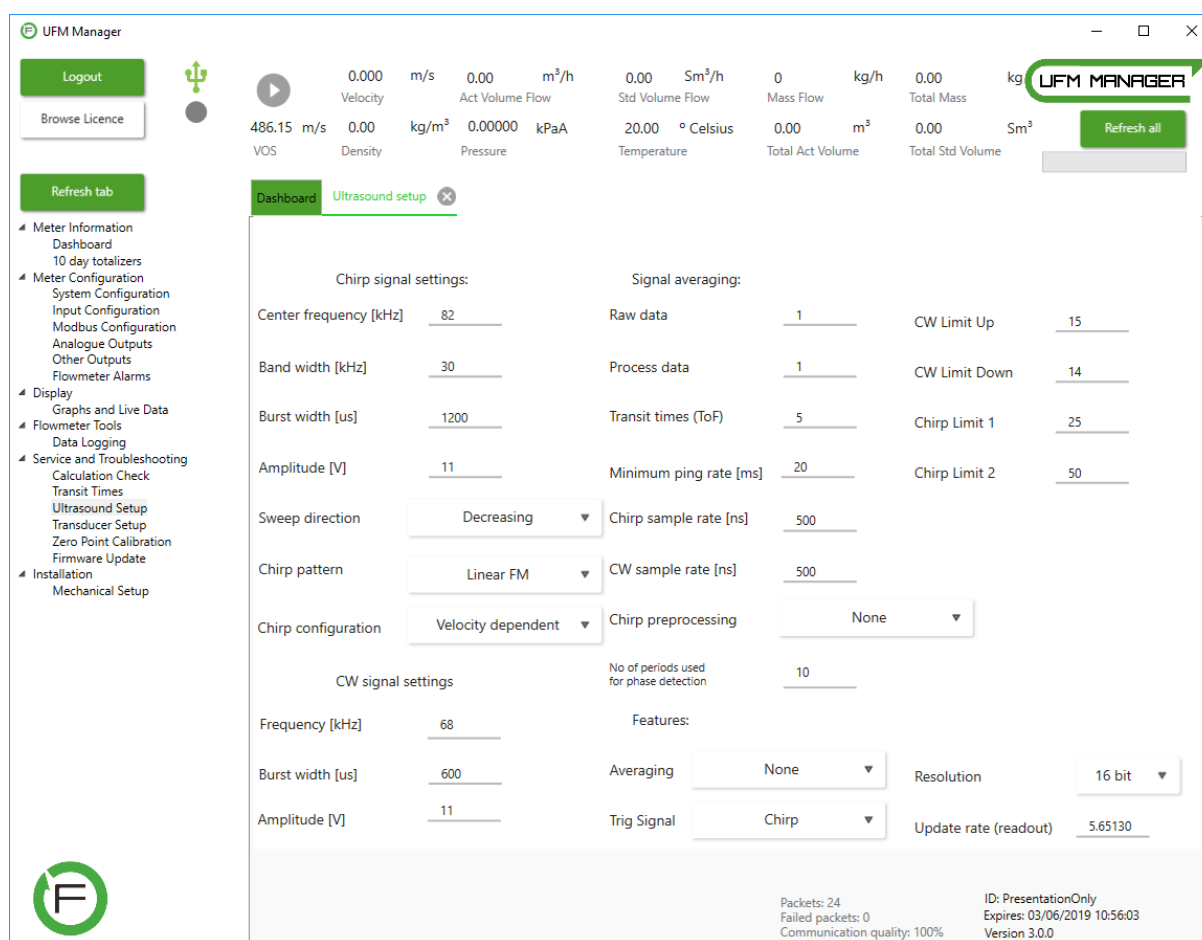
Figure 78: The transit times tab.

19. Ultrasound Setup

19.1 FGM 160

The ultrasound setup tab allows the user to adjust the Chirp signal settings, CW signal settings, and the Signal averaging.

NOTE: It is important to always follow the frequency values that are on the transducer calibration certificate.



UFM Manager

Logout | Browse Licence | Refresh tab

486.15 m/s VOS | 0.00 kg/m³ Density | 0.00 m³/h Act Volume Flow | 0.00000 kPaA Pressure | 0.00 Sm³/h Std Volume Flow | 20.00 °C Celsius Temperature | 0 kg/h Mass Flow | 0.00 m³ Total Act Volume | 0.00 kg Total Mass | 0.00 Sm³ Total Std Volume | Refresh all

Dashboard | **Ultrasound setup**

Chirp signal settings:

- Center frequency [kHz]: 82
- Band width [kHz]: 30
- Burst width [us]: 1200
- Amplitude [V]: 11
- Sweep direction: Decreasing
- Chirp pattern: Linear FM
- Chirp configuration: Velocity dependent

Signal averaging:

- Raw data: 1
- Process data: 1
- Transit times (ToF): 5
- Minimum ping rate [ms]: 20
- Chirp sample rate [ns]: 500
- CW sample rate [ns]: 500
- Chirp preprocessing: None
- No of periods used for phase detection: 10

CW signal settings:

- Frequency [kHz]: 68
- Burst width [us]: 600
- Amplitude [V]: 11

Features:

- Averaging: None
- Resolution: 16 bit
- Trig Signal: Chirp
- Update rate (readout): 5.65130

Navigation sidebar:

- Meter Information
 - Dashboard
 - 10 day totalizers
- Meter Configuration
 - System Configuration
 - Input Configuration
 - Modbus Configuration
 - Analogue Outputs
 - Other Outputs
 - Flowmeter Alarms
- Display
 - Graphs and Live Data
- Flowmeter Tools
 - Data Logging
- Service and Troubleshooting
 - Calculation Check
 - Transit Times
 - Ultrasound Setup
 - Transducer Setup
 - Zero Point Calibration
 - Firmware Update
- Installation
 - Mechanical Setup

UFM MANAGER

Packets: 24
Failed packets: 0
Communication quality: 100%

ID: PresentationOnly
Expires: 03/06/2019 10:56:03
Version 3.0.0

Figure 79: The FGM 160 ultrasound setup tab.

19.2 FGM 260

<input checked="" type="radio"/> System 1 <input type="radio"/> System 2			
Chirp signal settings:		Signal averaging:	
Center frequency [kHz]	<input type="text" value="182"/>	Raw data	<input type="text" value="1"/> <input type="text" value="15"/> CW Limit Up
Band width [kHz]	<input type="text" value="30"/>	Process data	<input type="text" value="1"/> <input type="text" value="14"/> CW Limit Down
Burst width [us]	<input type="text" value="1200"/>	Transit times (ToF)	<input type="text" value="5"/> <input type="text" value="25"/> Chirp Limit 1
Amplitude [V]	<input type="text" value="11"/>	Minimum ping rate [ms]	<input type="text" value="20"/> <input type="text" value="50"/> Chirp Limit 2
Sweep direction	<input type="text" value="Decreasing"/>	Chirp sample rate [ns]	<input type="text" value="500"/>
Chirp pattern	<input type="text" value="Linear FM"/>	CW sample rate [ns]	<input type="text" value="500"/>
Chirp configuration	<input type="text" value="Velocity dependent"/>	Chirp preprocessing	<input type="text" value="None"/>
CW signal settings		No of periods used for phase detection	<input type="text" value="10"/>
Frequency [kHz]	<input type="text" value="68"/>	Features:	
Burst width [us]	<input type="text" value="600"/>	Averaging	<input type="text" value="None"/> Resolution <input type="text" value="16 bit"/>
Amplitude [V]	<input type="text" value="11"/>	Trig Signal	<input type="text" value="Chirp"/> Update rate (readout) <input type="text" value="5.91825"/>

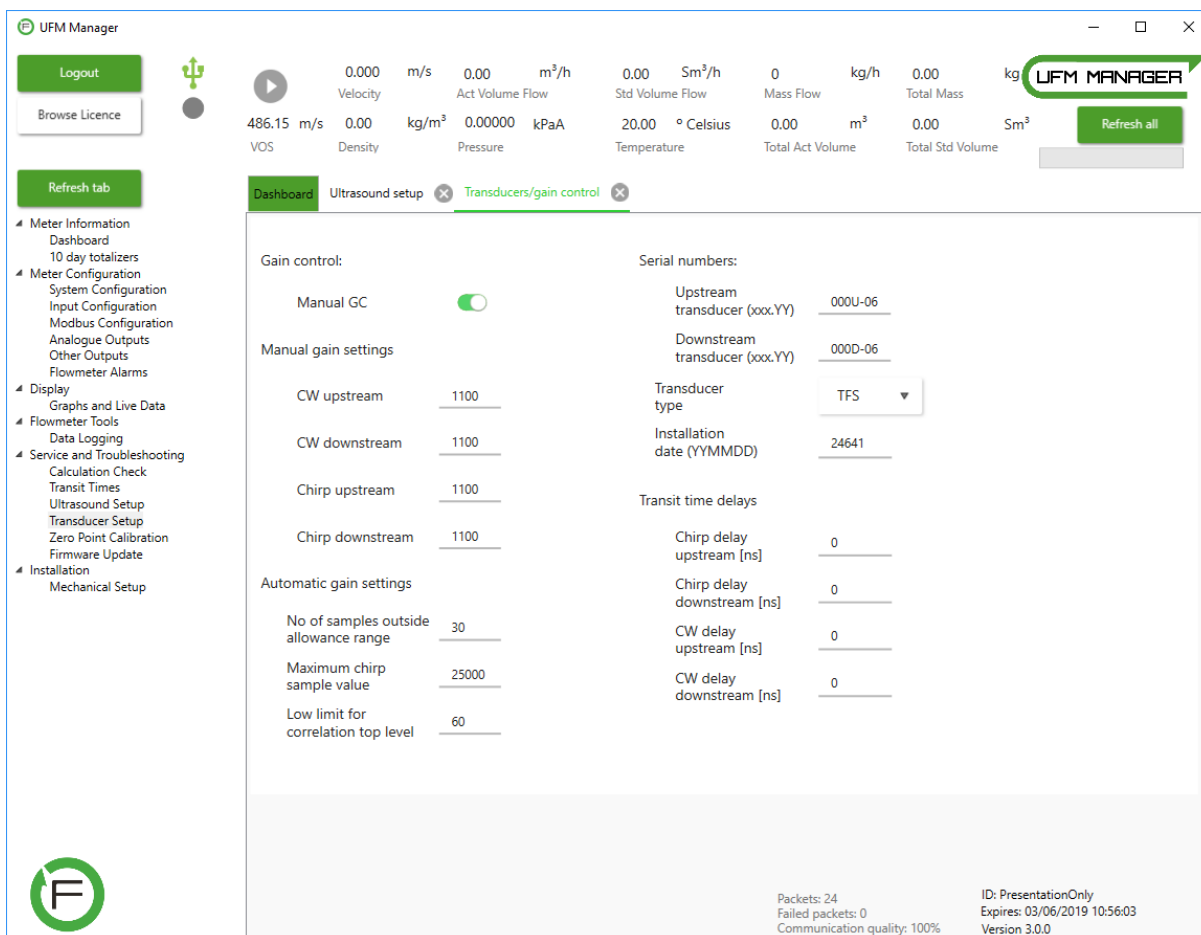
Figure 80: The FGM 260 ultrasound setup tab.

The FGM 260 requires the ability to configure both channels. The user can switch between *System 1* and *System 2*, by checking the correct option, as shown at the top left of *Figure 80*. All other options are the same as those in base FGM 160 version.

20. Transducer Setup

The *Transducer Setup* tab allows the user to set the Gain control and adjust its settings. Moreover, it allows you to set serial numbers of transducers.

20.1 FGM160



The screenshot displays the UFM Manager software interface. At the top, there is a status bar with various measurement units and values: Velocity (0.000 m/s), Act Volume Flow (0.00 m³/h), Std Volume Flow (0.00 Sm³/h), Mass Flow (0 kg/h), Total Mass (0.00 kg), VOS (486.15 m/s), Density (0.00 kg/m³), Pressure (0.00000 kPaA), Temperature (20.00 °Celsius), Total Act Volume (0.00 m³), and Total Std Volume (0.00 Sm³). A 'Refresh all' button is located on the right.

The left sidebar contains a navigation menu with the following items:

- Meter Information
 - Dashboard
 - 10 day totalizers
- Meter Configuration
 - System Configuration
 - Input Configuration
 - Modbus Configuration
 - Analogue Outputs
 - Other Outputs
 - Flowmeter Alarms
- Display
 - Graphs and Live Data
- Flowmeter Tools
 - Data Logging
- Service and Troubleshooting
 - Calculation Check
 - Transit Times
 - Ultrasound Setup
 - Transducer Setup
 - Zero Point Calibration
 - Firmware Update
- Installation
 - Mechanical Setup

The main content area is titled 'Transducers/gain control' and contains the following settings:

Gain control:

- Manual GC: ☒

Manual gain settings:

- CW upstream: 1100
- CW downstream: 1100
- Chirp upstream: 1100
- Chirp downstream: 1100

Automatic gain settings:

- No of samples outside allowance range: 30
- Maximum chirp sample value: 25000
- Low limit for correlation top level: 60

Serial numbers:

- Upstream transducer (xxx.YY): 000U-06
- Downstream transducer (xxx.YY): 000D-06
- Transducer type: TFS
- Installation date (YYMMDD): 24641

Transit time delays:

- Chirp delay upstream [ns]: 0
- Chirp delay downstream [ns]: 0
- CW delay upstream [ns]: 0
- CW delay downstream [ns]: 0

At the bottom right, there is a status box with the following information:

- Packets: 24
- Failed packets: 0
- Communication quality: 100%
- ID: PresentationOnly
- Expires: 03/06/2019 10:56:03
- Version 3.0.0

Figure 81: FGM 160 transducer setup tab.

20.2 FGM 260

In FGM 260 mode, UFM Manager contains additional columns which allows the user to set gain settings and serial numbers of transducers connected to the second channel. All parameters for the second channel play the same role as parameters for first channel.

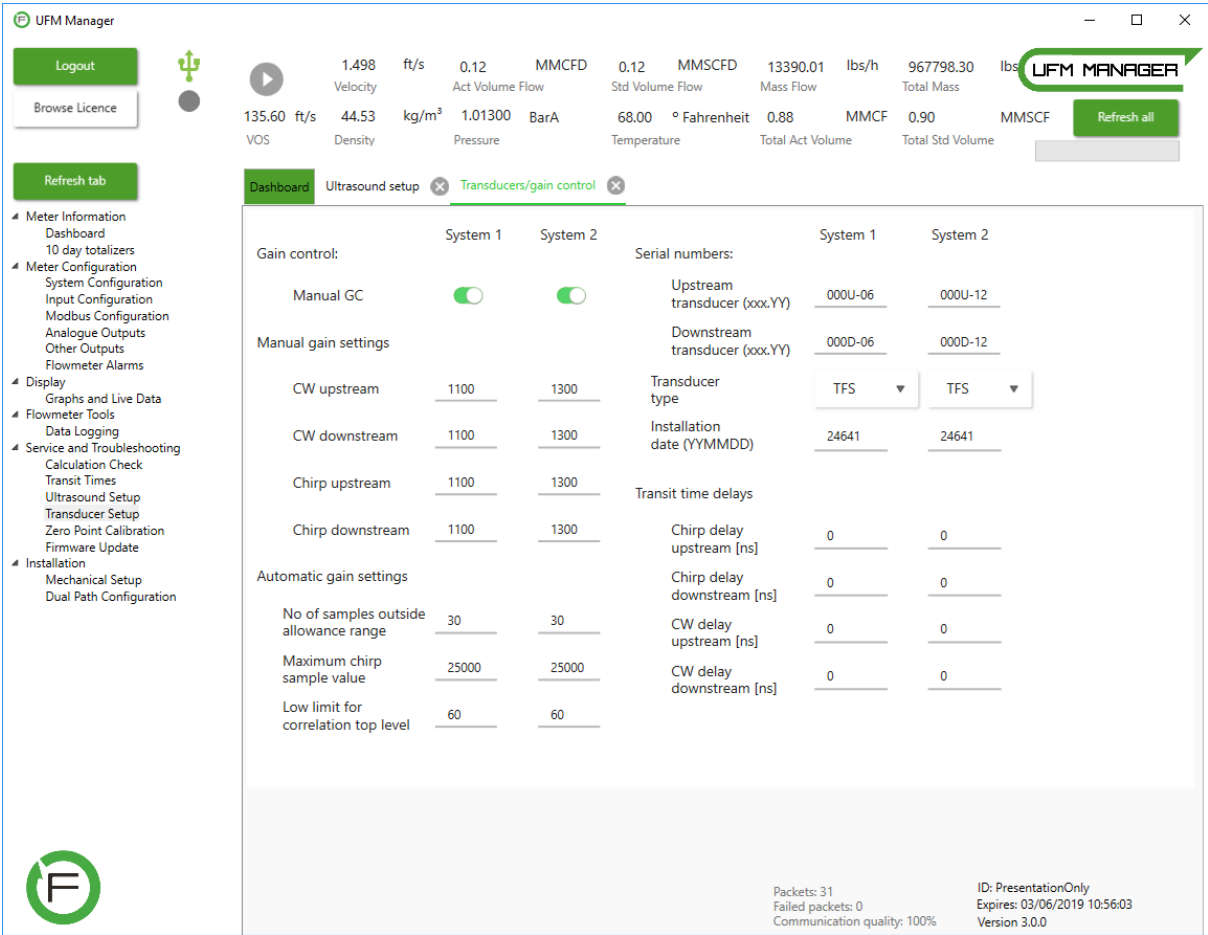


Figure 82: FGM 260 transducer setup tab.

20.3 Serial Numbers

The ultrasonic transducer serial number can be recorded in the *Transducer Setup* sub-menu. In this example to enter the serial numbers simply type “160.16” for both, the up and down, followed by the enter key. The computer will automatically insert the U for upstream, and the D for downstream.

Serial numbers:	
Upstream transducer	160U-16
Downstream transducer	160D-16

Figure 83: Transducer serial numbers.

20.4 Transit Time Delays

It is very important that these transit time delay values are entered exactly as shown on the calibration certificate. The units are nanoseconds.

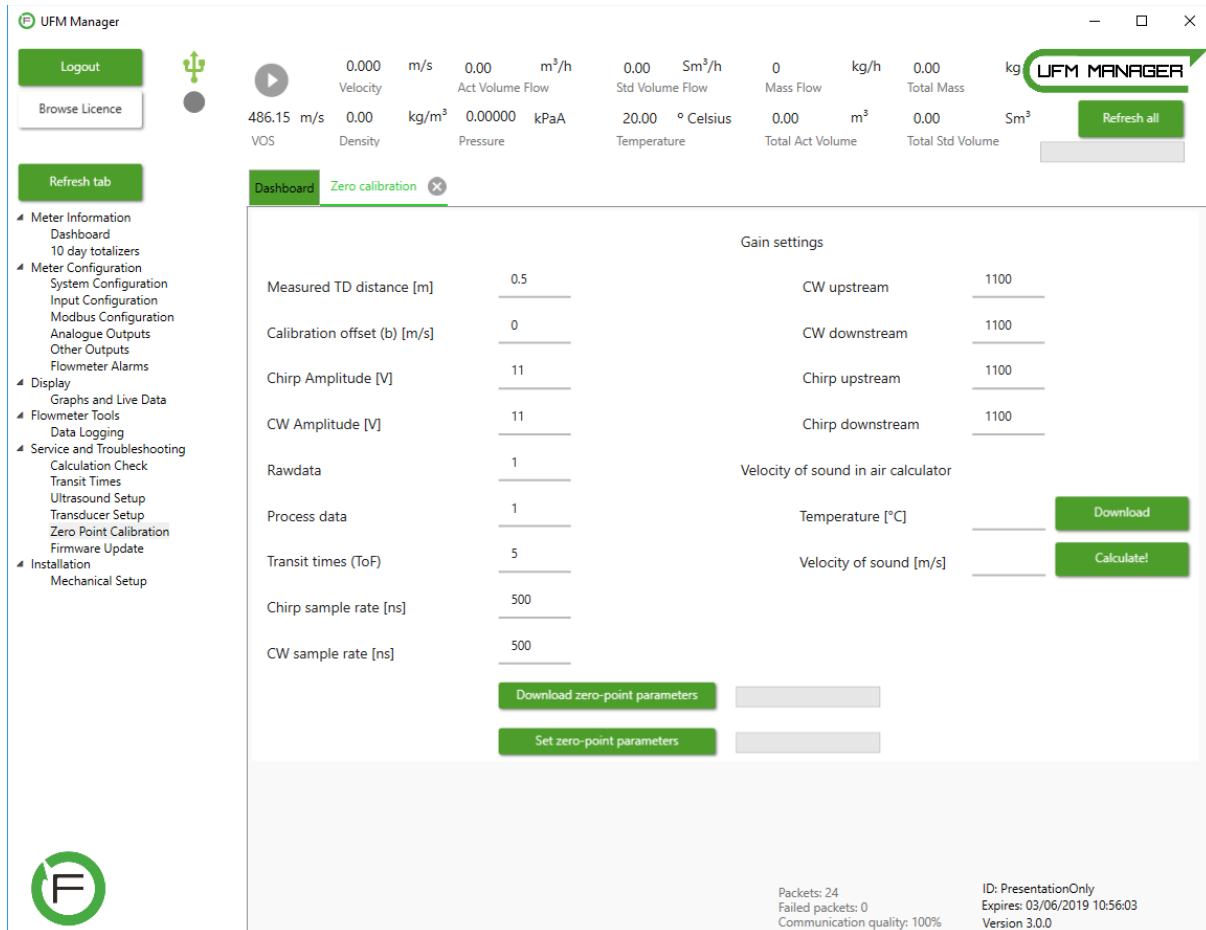
Transit time delays	
Chirp delay upstream	28079
Chirp delay downstream	28187
CW delay upstream	11831
CW delay downstream	11805

Figure 84: *Transit time delays.*

21. Zero Point Calibration

The *Zero Point Calibration* tab contains all parameters related to zero box calibration.

21.1 FGM 160



UFM Manager

Logout

Browse Licence

Refresh tab

Dashboard

Zero calibration

Measured TD distance [m] 0.5

Calibration offset (b) [m/s] 0

Chirp Amplitude [V] 11

CW Amplitude [V] 11

Rawdata 1

Process data 1

Transit times (ToF) 5

Chirp sample rate [ns] 500

CW sample rate [ns] 500

Gain settings

CW upstream 1100

CW downstream 1100

Chirp upstream 1100

Chirp downstream 1100

Velocity of sound in air calculator

Temperature [°C]

Download

Velocity of sound [m/s]

Calculate!

Download zero-point parameters

Set zero-point parameters

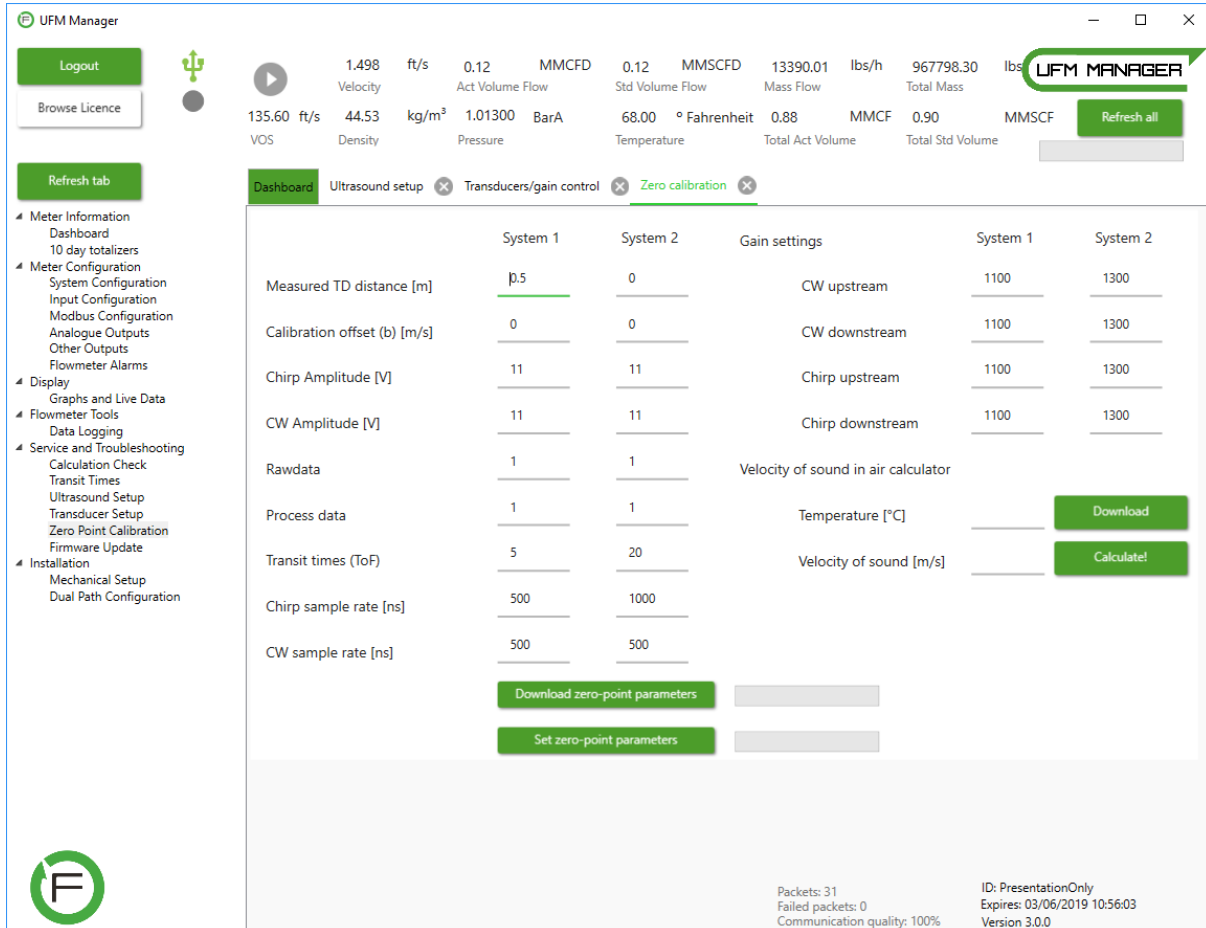
Packets: 24
Failed packets: 0
Communication quality: 100%

ID: PresentationOnly
Expires: 03/06/2019 10:56:03
Version 3.0.0

Figure 85: FGM 160 zero box calibration tab.

21.2 FGM 260

In FGM 260 mode, UFM Manager displays additional columns which allows the user to set zero box calibration settings for a second channel. All other parameters for second channel play the same role as parameters for first channel.



UFM Manager

Logout
Browse Licence

Refresh tab

1.498 ft/s Velocity
0.12 MMCFD Act Volume Flow
0.12 MMSCFD Std Volume Flow
13390.01 lbs/h Mass Flow
967798.30 lbs Total Mass

135.60 ft/s VOS
44.53 kg/m³ Density
1.01300 BarA Pressure
68.00 ° Fahrenheit Temperature
0.88 MMCF Total Act Volume
0.90 MMSCF Total Std Volume

Refresh all

Dashboard Ultrasound setup Transducers/gain control **Zero calibration**

	System 1	System 2	Gain settings	System 1	System 2
Measured TD distance [m]	0.5	0	CW upstream	1100	1300
Calibration offset (b) [m/s]	0	0	CW downstream	1100	1300
Chirp Amplitude [V]	11	11	Chirp upstream	1100	1300
CW Amplitude [V]	11	11	Chirp downstream	1100	1300
Rawdata	1	1	Velocity of sound in air calculator		
Process data	1	1	Temperature [°C]		Download
Transit times (ToF)	5	20	Velocity of sound [m/s]		Calculate!
Chirp sample rate [ns]	500	1000			
CW sample rate [ns]	500	500			
			Download zero-point parameters		
			Set zero-point parameters		

Packets: 31
Failed packets: 0
Communication quality: 100%

ID: PresentationOnly
Expires: 03/06/2019 10:56:03
Version 3.0.0

Figure 86: FGM 160 zero box calibration tab.

21.3 Measured TD Distance

The default value of *Measured TD* (transducer distance) in the zero box is 0.5m. If this distance is changed in the software but is not adjusted physically in the zero box, an incorrect velocity of sound will be calculated as shown in *Figure 87*.

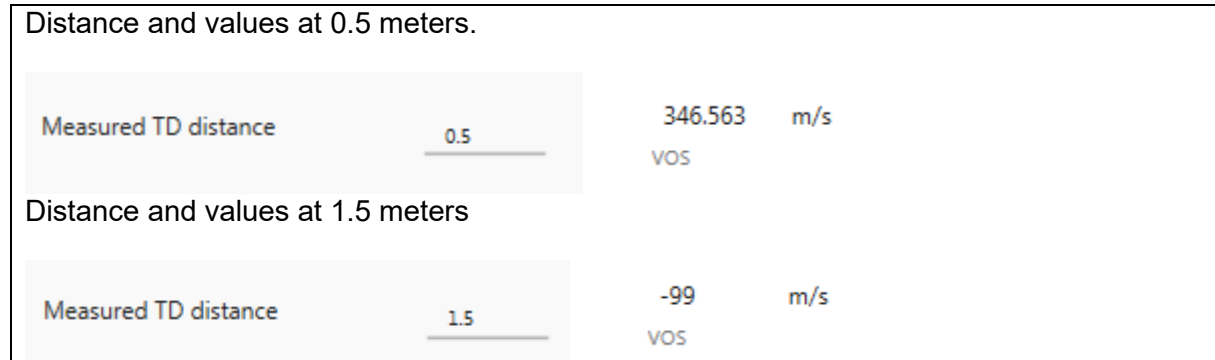


Figure 87: Demonstrating the effect of changing transducer distance on VoS.

21.4 Calibration Offset

The calibration offset is adjusted according to the flow velocity. Its default value is 0, as shown in

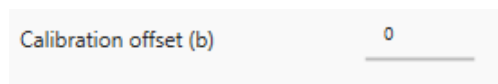


Figure 88: Calibration offset.

In this example the flow velocity in the zero box is 0.037250 m/s, therefore the calibration offset should be set to -0.037250 to get it as close to 0.00 as possible.

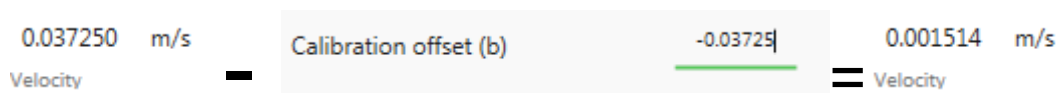


Figure 89: Implementing a calibration offset.

NOTE: after applying the calibration offset, the resulting flow velocity will most likely no be precisely 0.00, because of numerical rounding errors. For example, a value of 0.001514 is perfectly acceptable provided there are no drastic fluctuations. Twenty (20) minutes of stable flow readings are needed prior to making changes to the calibration offset.

22. Firmware Update

NOTE: this function is only available to authorised service engineers.

The firmware update tab allows the user to update FGM firmware. In both FGM160 and FGM260 modes there are 3 different options. Users can upload DSP, IO or PT firmware. A progress bar will show uploading progress. Note that after each firmware upload the FGM requires approximately 15 seconds to restart.

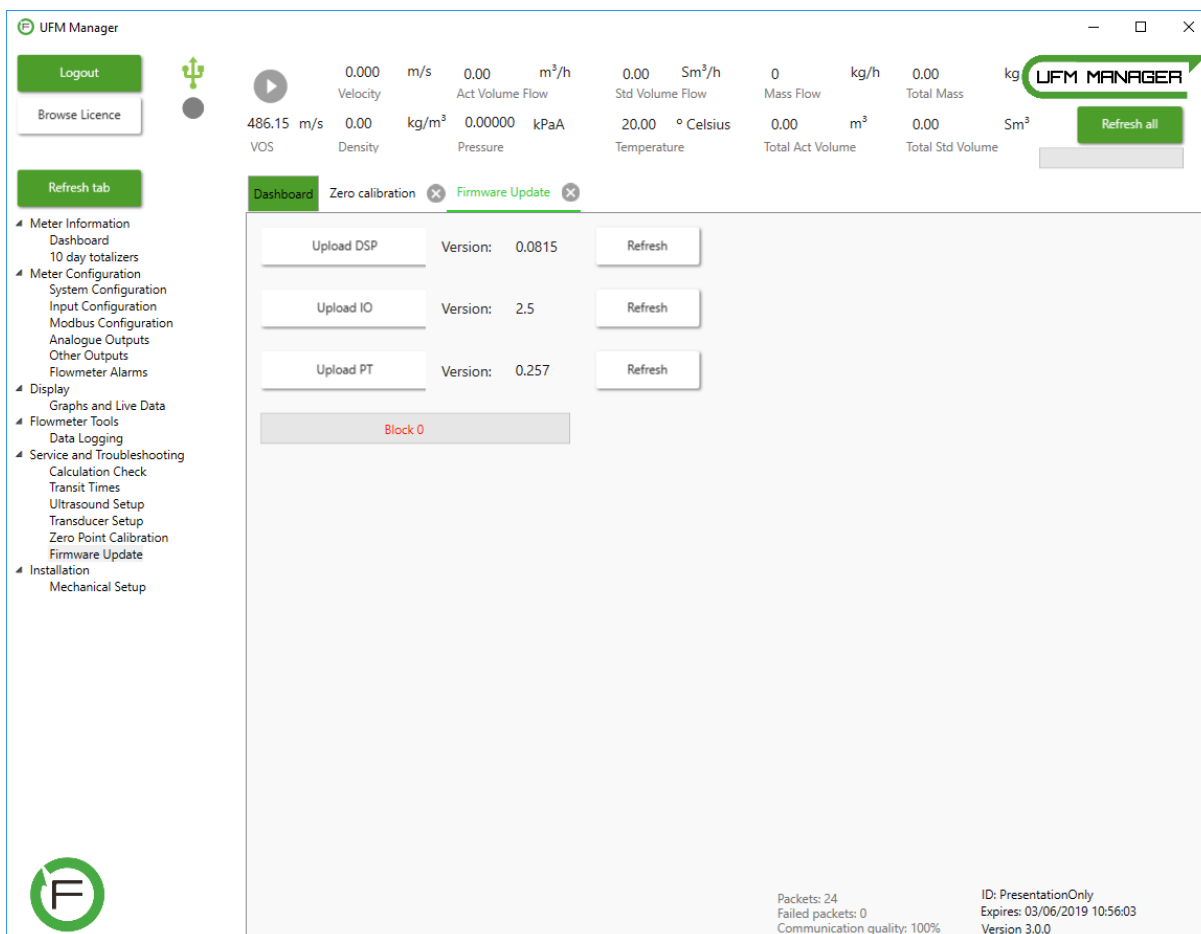


Figure 90: The firmware update tab.

22.1 Upload Setup

To upload new firmware the user clicks on whichever of the three firmware types are required, browses to select the correct file, and then and waits for the upload to finish. The following example shows the upload of new DSP firmware.

Begin by clicking on the DSP button.

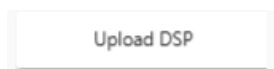


Figure 91: Upload DSP firmware button.

A file browser will pop up. Select the desired file and click open.

The grey loading bar will turn green as the upload progresses.



Figure 92: *Firmware upload progress bar.*

Once the upload is successful a pop up window will be displayed. UFM Manager will be locked for 15 seconds while the FGM restarts.

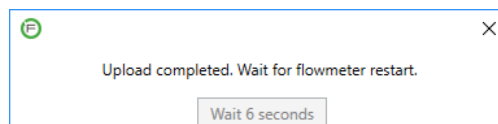


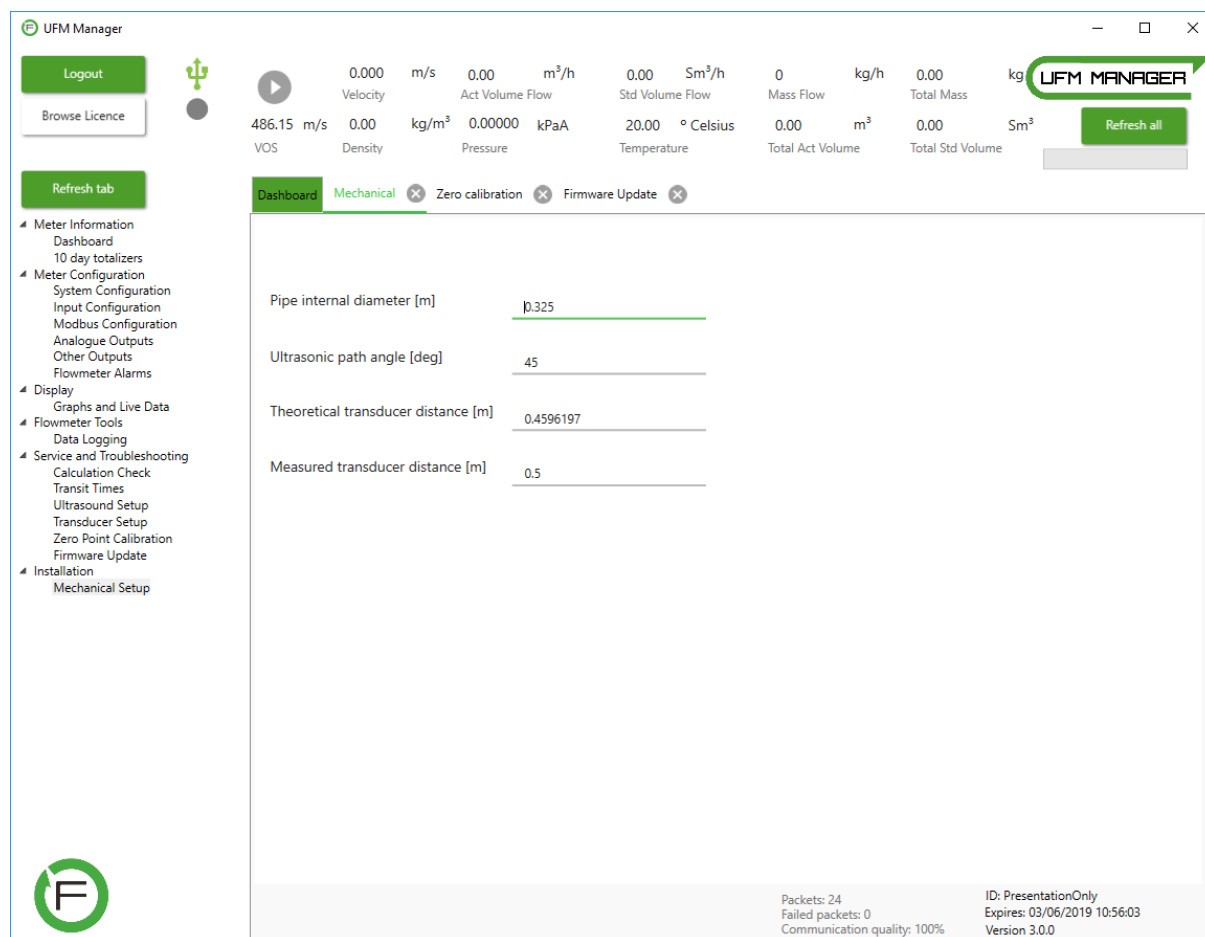
Figure 92: *Firmware upload completed message.*

23. Mechanical Setup

NOTE: these functions are only available to authorised service engineers.

This tab is used for commissioning FGMs. It is crucial to input this data correctly.

23.1 FGM 160



The screenshot displays the UFM Manager interface for FGM 160. The top section shows real-time sensor data:

Parameter	Value	Unit
Velocity	0.000	m/s
Act Volume Flow	0.00	m ³ /h
Std Volume Flow	0.00	Sm ³ /h
Mass Flow	0	kg/h
Total Mass	0.00	kg
Density	0.00	kg/m ³
Pressure	0.00000	kPa
Temperature	20.00	° Celsius
Total Act Volume	0.00	m ³
Total Std Volume	0.00	Sm ³

The left sidebar contains a navigation menu with the following items:

- Logout
- Browse Licence
- Refresh tab
- Meter Information
 - Dashboard
 - 10 day totalizers
- Meter Configuration
 - System Configuration
 - Input Configuration
 - Modbus Configuration
 - Analogue Outputs
 - Other Outputs
 - Flowmeter Alarms
- Display
 - Graphs and Live Data
- Flowmeter Tools
 - Data Logging
- Service and Troubleshooting
 - Calculation Check
 - Transit Times
 - Ultrasound Setup
 - Transducer Setup
 - Zero Point Calibration
 - Firmware Update
- Installation
 - Mechanical Setup

The main content area shows the Mechanical Setup configuration for FGM 160:

Parameter	Value
Pipe internal diameter [m]	0.325
Ultrasonic path angle [deg]	45
Theoretical transducer distance [m]	0.4596197
Measured transducer distance [m]	0.5

At the bottom right, the status bar shows:

- Packets: 24
- Failed packets: 0
- Communication quality: 100%
- ID: PresentationOnly
- Expires: 03/06/2019 10:56:03
- Version 3.0.0

Figure 93: FGM 160 Mechanical Setup tab.

23.2 FGM 260

In FGM 260 mode, UFM Manager displays additional columns which allows the user to set mechanical parameters for a second channel. All other parameters for second channel play the same role as parameters for first channel.

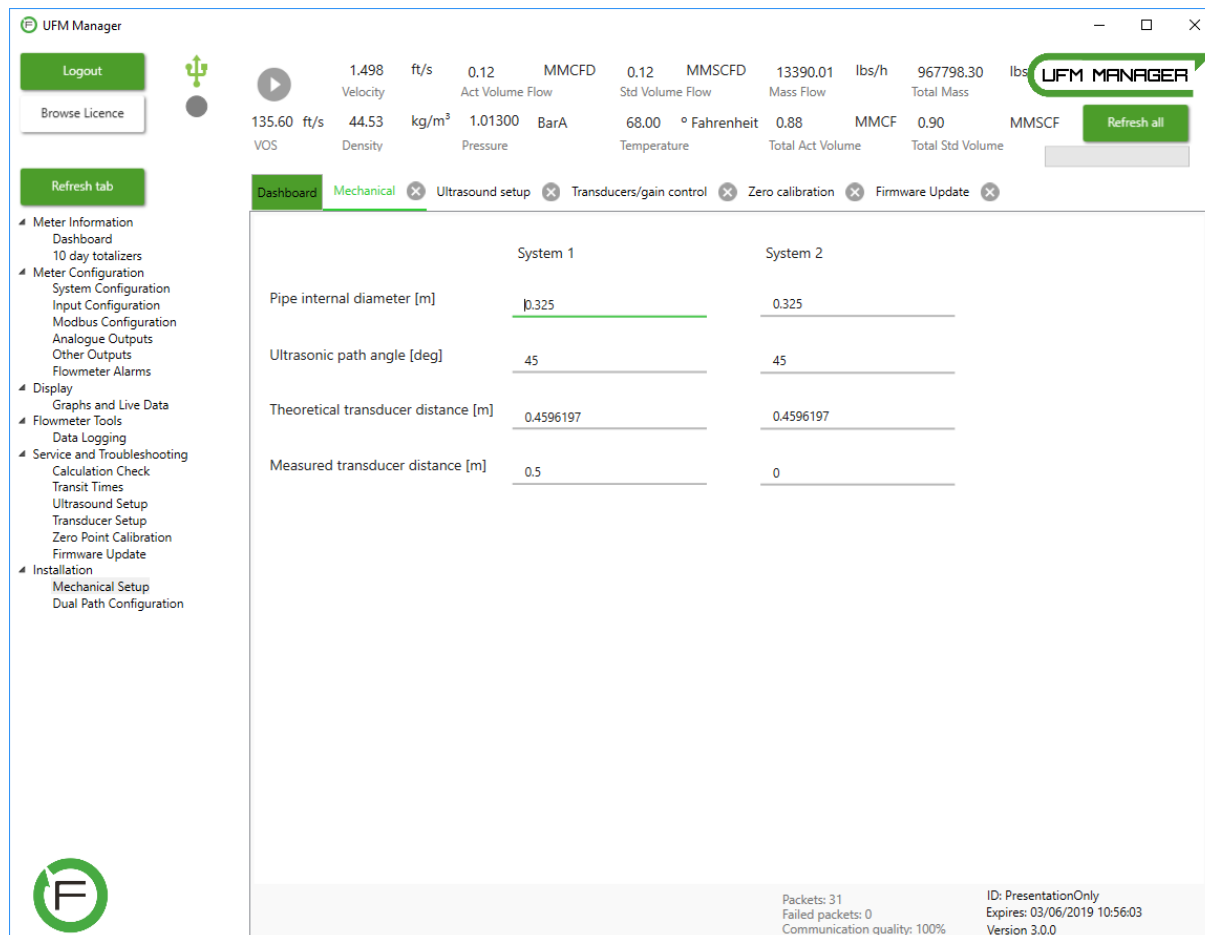


Figure 94: FGM 260 Mechanical Setup tab.

23.3 Pipe ID

Always refer to the information tag on the pipe commonly referred to as the “plate” for the pipe inner diameter.

Pipe internal diameter [m] 0.3048

Figure 95: Pipe internal diameter.

23.4 Ultrasonic Path Angle

This value is typically 45 degrees.

Ultrasonic path angle [deg] 45

Figure 96: Ultrasonic path angle.

23.5 Theoretical Transducer Distance

The theoretical transducer distance is dependent on the pipe ID value, and path angle.

Theoretical transducer distance [m] 0.4310526

Figure 97: *Theoretical transducer distance.*

23.6 Measured Transducer Distance

The measured transducer distance is also known as the tip to tip distance. This value will always be greater than the theoretical because of the retraction of the transducers. The retraction is performed so that the transducers are not intrusive.

Measured transducer distance [m] 0.5

Figure 98: *Measured transducer distance.*

24. Dual Path Configuration

The *Dual Path Configuration* tab provides options for configuration of dual path installations.

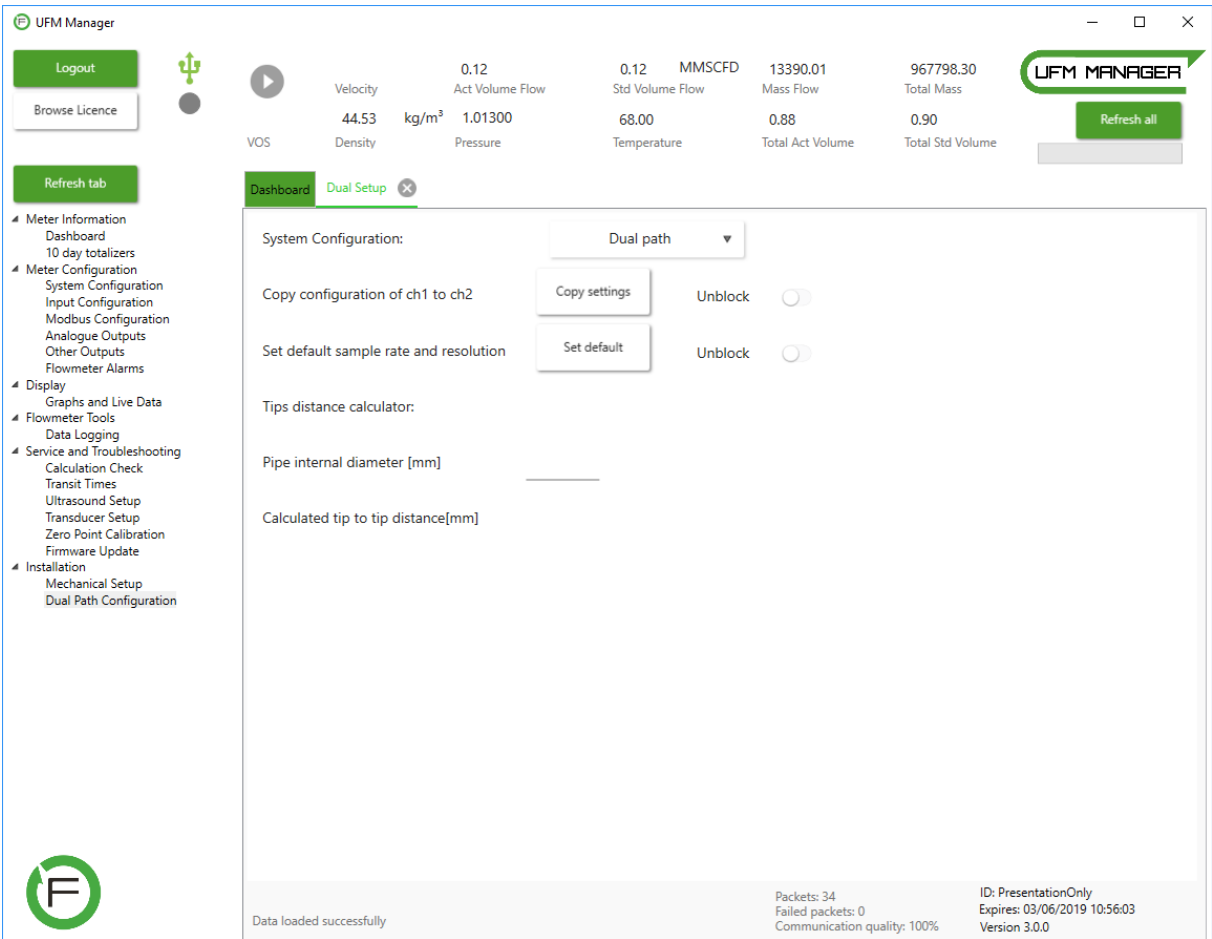


Figure 99: Dual path configuration tab.

24.1 System Configuration

System configuration settings on this tab are as described in section 9.6.

24.2 Copy Configuration of Ch1 to Ch2

After setting up channel 1, the user can automatically copy its configuration to channel 2.



Figure 100: Copy configuration settings, blocked.

Because this operation is irreversible, its locked by toggle button which must be enabled to begin the procedure, as shown in *Figure 101*.

Copy configuration of ch1 to ch2

Copy settings

Unblock



Figure 101: Copy configuration settings, unblocked.

24.3 Tip-to-Tip Distance Calculator

In dual path system the transducers are not positioned on a central diameter of the pipe, but are offset. This data needs to be included in calculations of tip to tip distance. To help the user UFM Manager provides a calculator which will output correct tip to tip distance according to pipe internal diameter.

Tips distance calculator:

Pipe internal diameter [mm]	500
Calculated tip to tip distance[mm]	612.372435695794

Figure 102: Tip to tip distance calculator.